

## SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

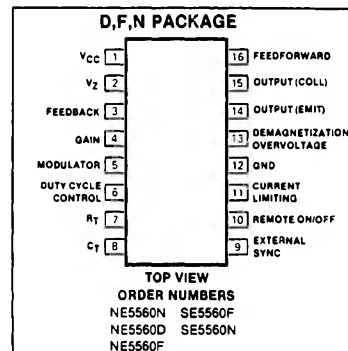
## DESCRIPTION

The SE/NE5560 is a control circuit for use in switched mode power supplies. This single monolithic chip incorporates all the control and housekeeping (protection) functions required in switched mode power supplies, including an internal temperature compensated reference source, internal Zener references, sawtooth generator, pulse width modulator, output stage and various protection circuits.

## FEATURES

- Stabilized power supply
- Temperature compensated reference source
- Sawtooth generator
- Pulse width modulator
- Remote on/off switching
- Current limiting
- Low supply voltage protection
- Loop fault protection
- Demagnetization/overvoltage protection
- Maximum duty cycle clamp
- Feed forward control
- External synchronization

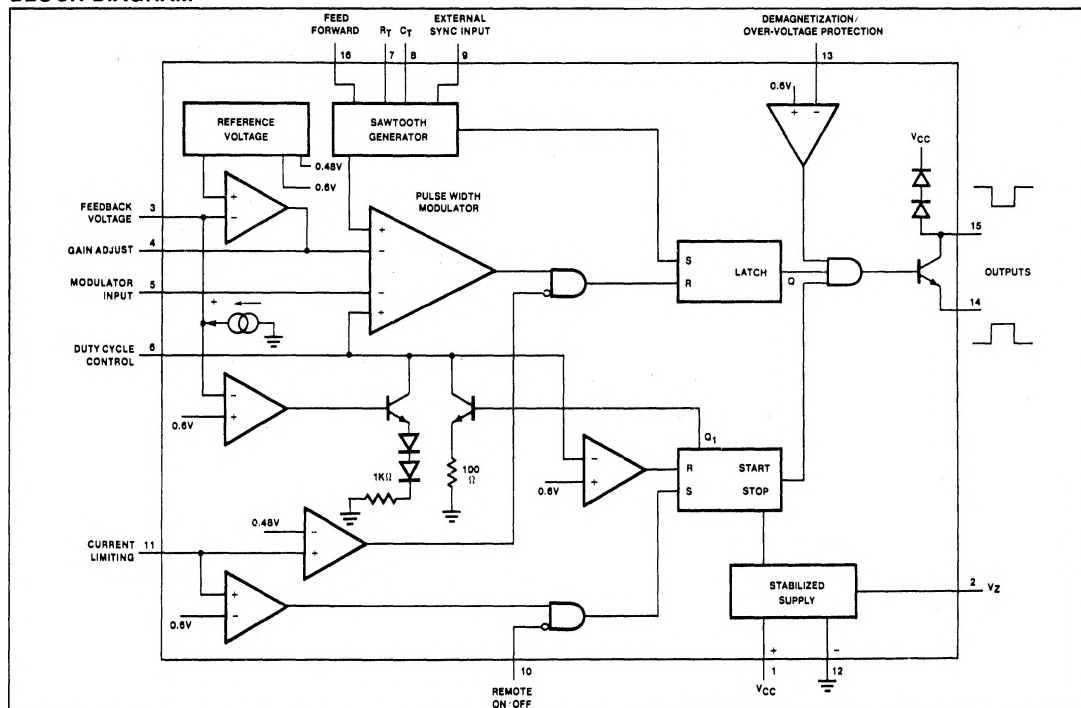
## PIN CONFIGURATION



## ABSOLUTE MAXIMUM RATINGS

PARAMETER	RATING	UNIT
Supply <sup>1</sup>		
Voltage forced mode	+18	V
Current fed mode	30	mA
Output transistor (at 20-30V max)		
Output current	40	mA
Collector voltage (Pin 15)	$V_{CC} + 1.4V$	V
Max. emitter voltage (Pin 14)	+5	V
Operating temperature (ambient)		
SE5560	-55 to +125	°C
NE5560	0 to 70	°C
Storage temperature range	-65 to +150	°C

## BLOCK DIAGRAM



Note:

1. See Voltage/Current fed supply characteristic curve.

## SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

DC ELECTRICAL CHARACTERISTICS ( $T_A = 25^\circ\text{C}$ ,  $V_{CC} = 12\text{V}$  unless otherwise specified)

PARAMETER	TEST CONDITIONS	SE5560			NE5560			UNIT
		Min	Typ	Max	Min	Typ	Max	
<b>Reference Sections</b>								
Internal reference voltage ( $V_{ref}$ )	25°C	3.69	3.72	3.81	3.57	3.72	3.95	V
Temperature coefficient of $V_{ref}$	Over temperature	3.65		3.85	3.53		4.00	V
Internal Zener reference ( $V_Z$ )	$I_L = -7\text{ mA}$	7.8	-100	8.8	7.8	-100	8.8	ppm/°C
Temperature coefficient of $V_Z$			8.4			8.4		V
			200			200		ppm/°C
<b>Oscillator Section</b>								
Frequency range	Over temperature	50		100k	50		100k	Hz
Initial accuracy oscillator	$R = 5\text{ k}\Omega$		5			5		%
Duty cycle range	$f_o = 20\text{ kHz}$	0		98	0		98	%
<b>Modulator</b>								
Modulation input current	Voltage at Pin 5 = 2V Over temperature		0.2	20		0.2	20	$\mu\text{A}$
<b>Housekeeping Function</b>								
Pin 6, input current	at 2V Over temperature		0.2	20		0.2	20	$\mu\text{A}$
Pin 6, duty cycle limit control	(for 50% maximum duty cycle) 15 kHz to 50 kHz/ 41% of $V_Z$	40	50	60	40	50	60	% of duty cycle
Pin 1, low supply voltage protection thresholds		8	9.0	10.5	8	9.0	10.5	V
Pin 3, feedback loop protection trip threshold		400	600	720	400	600	720	mV
Pin 3, pull up current	at 2V Over temperature	-7	-15	-35	-7	-15	-35	$\mu\text{A}$
Pin 13, demagnetization/over voltage protection trip on threshold		470	600	720	470	600	720	mV
Pin 13, input current	at 0.25V 25°C		-0.6	-10		-0.6	-10	$\mu\text{A}$
	Over temperature			-20			-20	$\mu\text{A}$
Pin 16, feed forward duty cycle control	Voltage at Pin 16 = $2V_Z$	30	40	50	30	40	50	% original duty cycle
*Pin 16, feed forward input current	at 16V, $V_{CC} = 18\text{V}$ 25°C		0.2	5		0.2	5	$\mu\text{A}$
	Over temperature			10			10	$\mu\text{A}$
<b>External Synchronization</b>								
Pin 9 off		0		0.8	0		0.8	V
on		2		$V_Z$	2		$V_Z$	V
sink current	Voltage at Pin 9 = 0V, 25°C		-65	-100		-65	-125	$\mu\text{A}$
	Over temperature			-125			-125	$\mu\text{A}$
<b>Remote</b>								
Pin 10 off		0		0.8	0		0.8	V
on		2		$V_Z$	2		$V_Z$	V
sink current	at 0V 25°C		-85	-100		-85	-125	$\mu\text{A}$
	Over temperature			-125			-125	$\mu\text{A}$
<b>Current Limiting</b>								
Pin 11, $I_{IN}$	Voltage at Pin 11 = 250 mV, 25°C		-2	-20		-2	-20	$\mu\text{A}$
Single pulse inhibit delay	Over temperature		0.7	0.8		0.7	0.8	$\mu\text{s}$
Trip Levels: Shut down, slow start	Inhibit delay time for 20% overdrive at 40 mA $I_{OUT}$	0.560	0.600	0.700	0.560	0.600	0.700	V
Current limit		0.400	0.480	0.500	0.400	0.480	0.500	V
<b>Error Amplifier</b>								
Output voltage swing ( $V_{OH}$ )		6.2		9.5	6.2		9.5	V
Output voltage swing ( $V_{OL}$ )				0.7			0.7	V
Open loop gain		54	60		54	60		dB
Feedback resistor		10k			10k			$\Omega$
Small signal bandwidth			3			3		MHz

## SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

## DC ELECTRICAL CHARACTERISTICS (Continued)

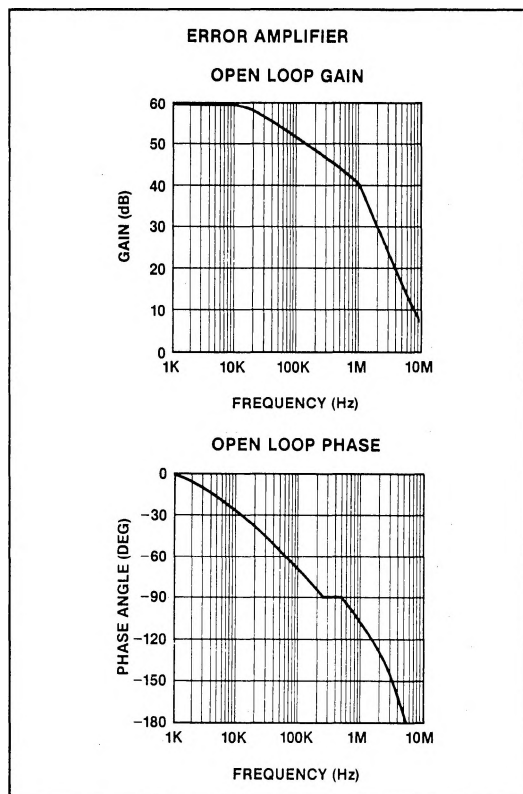
PARAMETER	TEST CONDITIONS	SE5560			NE5560			UNIT
		Min	Typ	Max	Min	Typ	Max	
<b>Output Stage</b> $V_{CE(SAT)}$ $I_C = 40\text{mA}$ Output current (pin 15) Max emitter voltage (pin 14)		40		0.5	40		0.5	V
		5	6		5	6		mA
								V
<b>Supply Voltage/Current</b> $I_{CC}$	$I_Z = 0$ , voltage forced, $V_{CC} = 12\text{V}$ , $25^\circ\text{C}$ Over temp. $I_{CC} = 10\text{mA}$ current fed $I_{CC} = 30\text{mA}$ current fed			10			10	mA
$V_{CC}$		20		15	19		15	mA
				23			24	V
$V_{CC}$		20		30	20		30	V

Note:

Does not include current for timing resistors or capacitors. (See p.

- "total standby current")

## TYPICAL PERFORMANCE CHARACTERISTICS



## MAXIMUM PIN VOLTAGES

NE5560	
FUNCTION	MAXIMUM VOLTAGE
1. $V_{CC}$	See Note 1
2. $V_Z$	Do not force (8.4V)
3. Feedback	$V_Z$
4. Gain	$V_Z$
5. Modulator	$V_Z$
6. Duty Cycle Control	$V_Z$
7. $R_T$	Current force mode
8. $C_T$	
9. External Sync	$V_Z$
10. Remote On/Off	$V_Z$
11. Current Limiting	$V_{CC}$
12. GND	GND
13. Demagnetization/Overvoltage	$V_{CC}$
14. Output (Emit)	$V_Z$
15. Output (Collector)	$V_{CC} + 2V_{be}$
16. Feed forward	$V_{CC}$

Note:

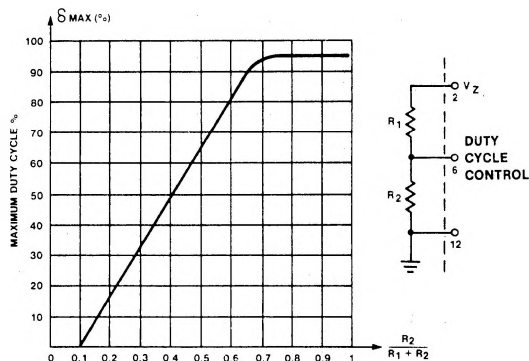
1. When voltage forced, maximum is 18V; when current fed, maximum is 30mA. See voltage/current fed supply characteristic curve.

# SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

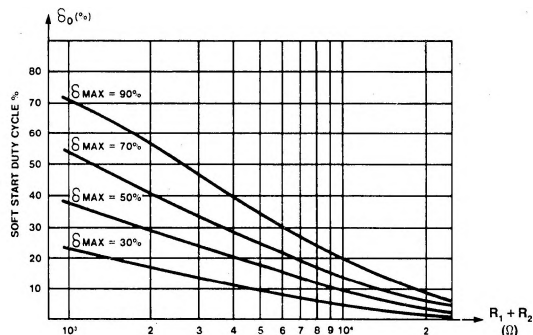
SE/NE5560

## TYPICAL PERFORMANCE CHARACTERISTICS (continued)

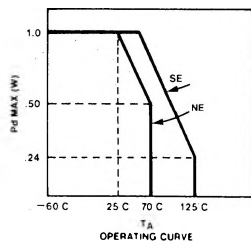
GRAPH FOR DETERMINING  $\delta_{MAX}$



SOFT-START MIN DUTY CYCLE vs  $R_1 + R_2$

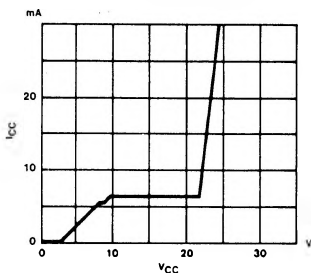


POWER DERATING CURVE

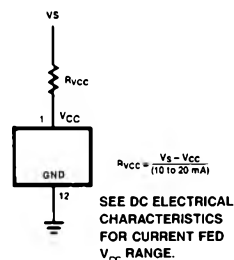


$$P_d = V_{CC} I_{CC} + (V_{CC} - V_Z) I_Z + [(V_{15} - V_{12}) / 15 \times \text{DUTY CYCLE}]$$

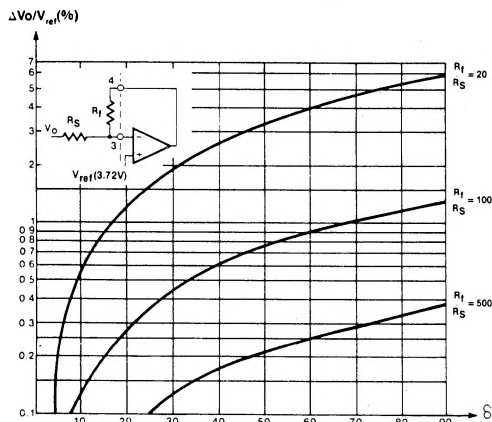
NE5560 VOLTAGE/CURRENT FED SUPPLY CHARACTERISTICS



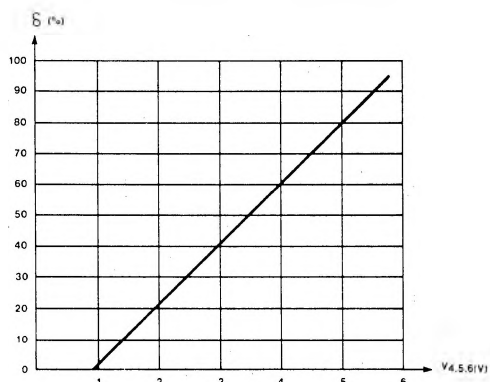
CURRENT FED DROPPING RESISTOR



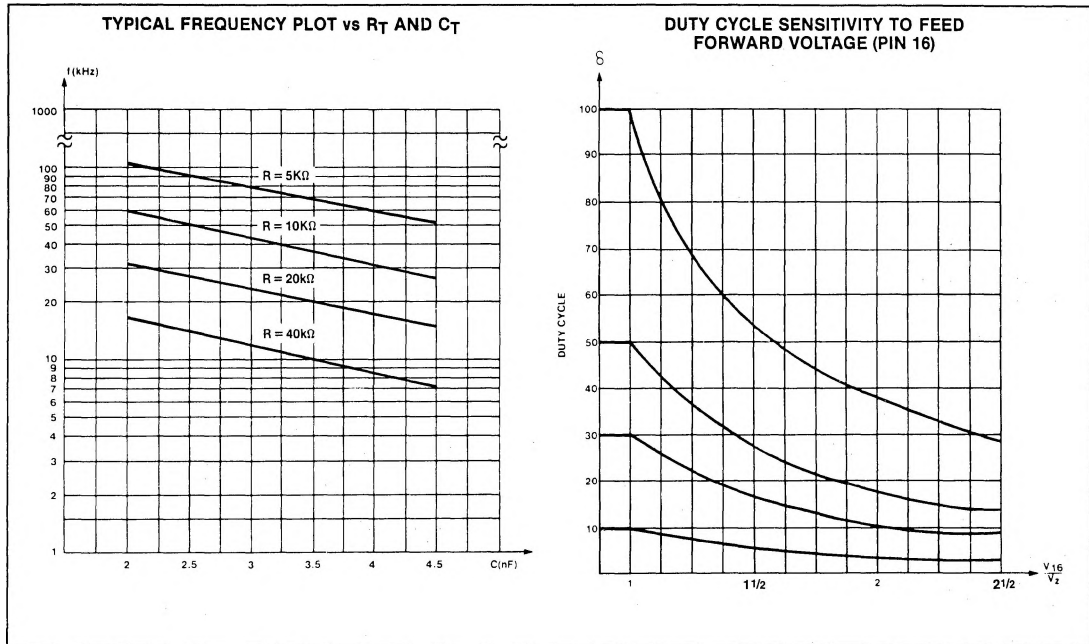
REGULATION vs ERROR AMP CLOSED LOOP GAIN



TRANSFER CURVE OF PULSE WIDTH MODULATOR DUTY CYCLE vs INPUT VOLTAGE



## TYPICAL PERFORMANCE CHARACTERISTICS (continued)



## THEORY OF OPERATION

The following functions are incorporated:

- A temperature compensated reference source.
- An error amplifier with pin 3 as input. The output is connected to pin 4 so that the gain is adjustable with external resistors.
- A sawtooth generator with a TTL-compatible synchronization input (pins 7,8,9).
- A pulse-width modulator with a duty-cycle range from 0 to 95%.

(The PWM has two additional inputs:

Pin 6 can be used for a precise setting of  $\delta$  max.

Pin 5 gives a direct access to the modulator, allowing for real constant current operation.)

- A gate at the output of the PWM provides a simple dynamic current limit.
- A latch that is set by the flyback of the sawtooth and reset by the output pulse of the above-mentioned gate prohibits double pulsing.
- Another latch functions as a start-stop circuit; it provides a fast switch-off and a slow start.
- A current protection circuit that operates via the start-stop circuit. This is a combined function with the current

limit circuit, therefore pin 11 has two trip-on levels; the lower one for cycle-by-cycle current limiting, the upper one for current protection by means of switch-off and slow-start.

- A TTL-compatible remote on/off input at pin 10, also operating via the start-stop circuit.
- An inhibit input at pin 13. The output pulse can be inhibited immediately.
- An output gate that is commanded by the latches and the inhibit circuit.
- An output transistor of which both the collector (pin 15) and the emitter (pin 14) are externally available. This allows for normal or inverse output pulses.
- A power supply that can be either voltage or current driven (pins 1 and 12). The internally generated stabilized output voltage  $V_Z$  is connected to pin 2.
- A special function is the so-called feed-forward at pin 16. The amplitude of the sawtooth generator is modulated in such a way that the duty cycle becomes inversely proportional to the voltage on this pin:  $\delta \sim 1/V_{16}$
- Loop fault protection circuits assure that the duty-cycle is reduced to zero or a low value for open or short-circuited feedback loops.

## Stabilized Power Supply (Pins 1, 2, 12)

The power supply of the NE5560 is of the well known series regulation type and provides a stabilized output voltage of typically 8.5 volts.

This voltage  $V_Z$  is also present at pin 2 and can be used for precise setting of  $\delta$  max. and to supply external circuitry. Its maximum current capability is 5mA.

The circuit can be fed directly from a DC voltage source between 10.5V and 18V or can be current driven via a limiting resistor. In the latter case, internal pinch-off resistors will limit the maximum supply voltage; typical 23V for 10mA and maximum 30V for 30mA.

The low supply voltage protection is active when  $V_{(1-12)}$  is below 10.5V and inhibits the output pulse (no hysteresis).

When the supply voltage surpasses the 10.5V level, the IC starts delivering output pulses via the slow-start function.

The current consumption at 12V is less than 10mA, provided that no current is drawn from  $V_Z$  and  $R_{(7-12)} \geq 20k\Omega$ .

# SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

## The Sawtooth Generator

Figure 2 shows the principal circuitry of the oscillator. A resistor between pin 7 and pin 12 (ground) determines the constant current that charges the timing capacitor C(8-12).

This causes a linear increasing voltage on pin 8 until the upper level of 5.6V is reached. Comparator H sets the RS flip flop and Q1 discharges C(8-12) down to 1.1V, where comparator L resets the flip-flop. During this flyback time, Q2 inhibits the output.

Synchronization at a frequency lower than the free-running frequency is accomplished via the TTL gate on pin 9. By activating this gate ( $V_9 < 2V$ ), the setting of the sawtooth is prevented. This is indicated in Figure 3.

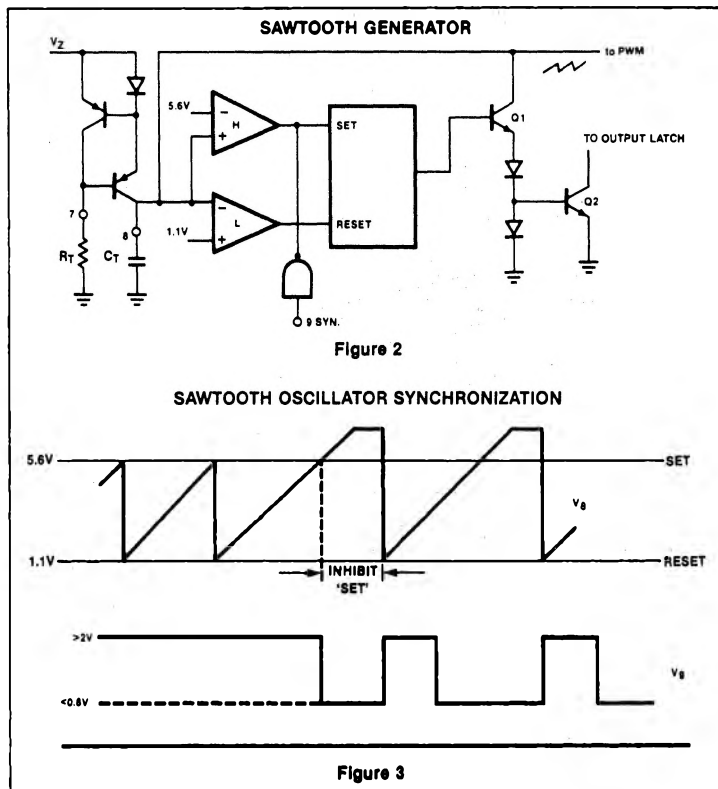
Figure 4 shows a typical plot of the oscillator frequency against the timing capacitor. The frequency range of the NE5560 goes from  $<50\text{Hz}$  up to  $>100\text{kHz}$ .

## Reference Voltage Source

The internal reference voltage source is based on the bandgap voltage of silicon. Good design practice assures a temperature dependency typically  $\pm 100\text{ppm}/^\circ\text{C}$ . The reference voltage is connected to the positive input of the error amplifier and has a typical value of 3.72V.

## Error Amp Compensation

For closed loop gains less than 40 dB, it is necessary to add a simple compensation capacitor as shown in Figures 4, 5.



## ERROR AMPLIFIER COMPENSATION

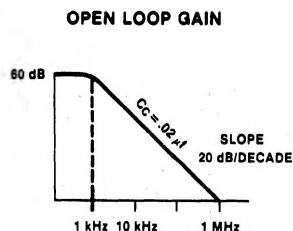


Figure 4

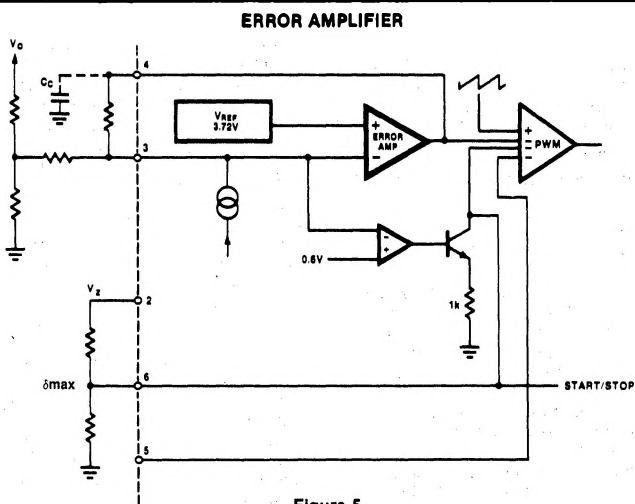


Figure 5

# SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

## Error Amplifier with Loop-Fault Protection Circuits

This operational amplifier is of a generally used concept and has an open loop gain of typically 60dB. As can be seen in Figure 5, the inverting input is connected to pin 3 for a feedback information proportional to  $V_O$ .

The output goes to the PWM circuit, but is also connected to pin 4, so that the required gain can be set with  $R_S$  and  $R(3-4)$ . This is indicated in Figure 5, showing the relative change of the feedback voltage as a function of the duty cycle. Additionally, pin 4 can be used for phase shift networks that improve the loop stability.

When the SMPS feedback loop is interrupted, the error amplifier would settle in the middle of its active region because of the feedback via  $R(3-4)$ . This would result in a large duty cycle. A current source on pin 3 prevents this by pushing the input voltage high via the voltage drop over  $R(3-4)$ . As a result, the duty cycle will become zero, provided that  $R(3-4) > 100k$ . When the feedback loop is shortcircuited, the duty cycle would jump to the adjusted maximum duty cycle. Therefore, an additional comparator is active for feedback voltages at pin 3 below 0.6V. Now an internal resistor of typically 1k is shunted to the impedance on the  $\delta_{max}$  setting pin 6. Depending on this impedance,  $\delta$  will be reduced to a value  $\delta_0$ . This will be discussed further.

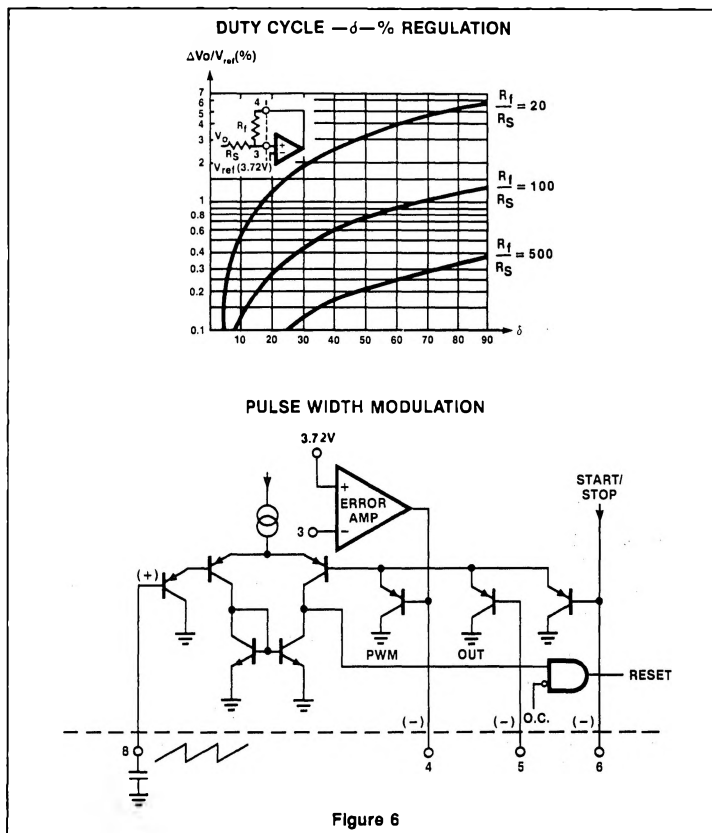


Figure 6

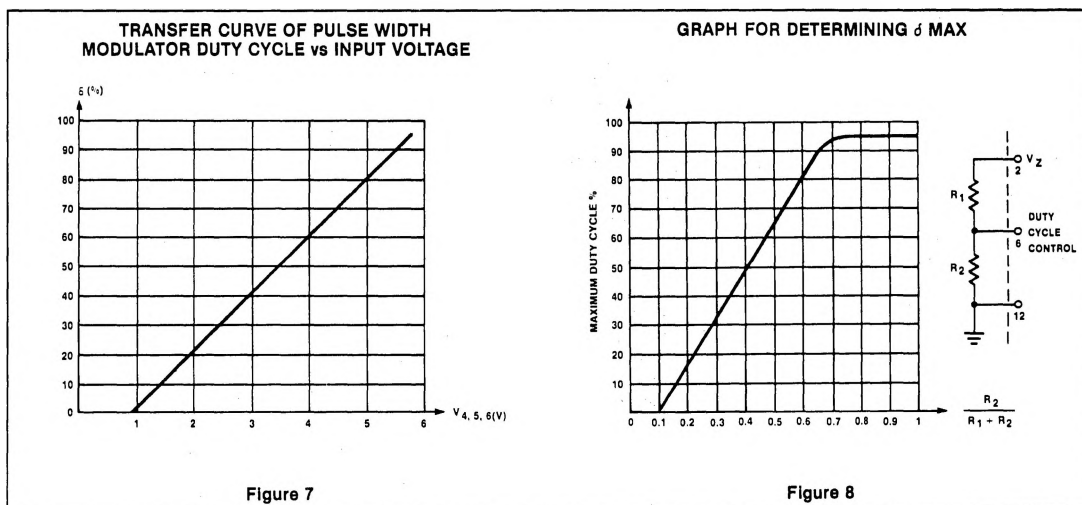


Figure 7

Figure 8

## The Pulse-Width Modulator

The function of the PWM circuit is to translate a feedback voltage into a periodical pulse of which the duty cycle depends on that feedback voltage. As can be seen in Figure 6, the PWM circuit in the NE5560 is a long-tailed pair in which the sawtooth on pin 8 is compared with the LOWEST voltage on either pin 4 (error amplifier), pin 5, or pin 6  $\delta_{\max}$  and slow-start). The transfer graph is given in Figure 7. The output of the PWM causes the resetting of the output bistable.

## Limitation of the Maximum Duty Cycle

With pins 5 and 6 not connected and with a rather low feedback voltage on pin 3, the NE5560 will deliver output pulses with a duty cycle of  $\approx 95\%$ . In many SMPS applications, however, this high  $\delta$  will cause problems. Especially in forward converters, where the transformer will saturate when  $\delta$  exceeds 50%, a limitation of the maximum duty-cycle is a must.

A DC voltage applied to pin 6 (PWM input) will set  $\delta_{\max}$  at a value in accordance with Figure 7. For low tolerances of  $\delta_{\max}$ , this voltage on pin 6 should be set with a resistor divider from  $V_Z$  (pin 2). The upper and lower sawtooth levels are also set by means of an internal resistor divider from  $V_Z$ , so forming a bridge configuration with the  $\delta_{\max}$  setting is low because tolerances in  $V_Z$  are compensated and the sawtooth levels are determined by internal resistor matching rather than by absolute resistor tolerance. Figure 8 can be used for determining the tap on the bleeder for a certain  $\delta_{\max}$  setting.

As already mentioned, Figure 9 gives a graphical representation of this. The value  $\delta$  is limited to the lower and the higher side;

- It must be large enough to ensure that at maximum load and minimum input voltage the resulting feedback voltage on pin 3 exceeds 0.6V.
- It must be small enough to limit the amount of energy in the SMPS when a loop-fault occurs. In practice a value of 10-15% will be a good compromise.

## Extra PWM Input (Pin 5)

The PWM has an additional inverting input: pin 5. It allows for attacking the duty cycle via the PWM circuit, independently from the feedback and the  $\delta_{\max}$  information. This is necessary when the SMPS must have a real constant current behavior, possibly with a fold-back characteris-

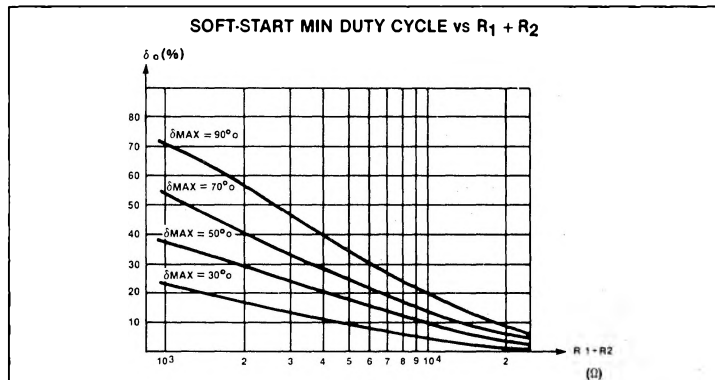


Figure 9

## CURRENT PROTECTION INPUT

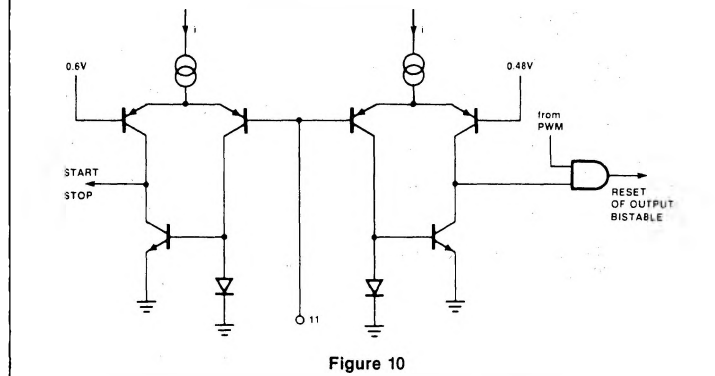


Figure 10

tic. However, the realization of this feature must be done with additional external components. When not used, pin 5 should be tied to pin 6.

## Dynamic Current Limit and Current Protection (Pin 11)

In many applications, it is not necessary to have a real constant current output of the SMPS.

Protection of the power transistor will be the prime goal. This can be realized with the NE5560 in an economical way. A resistor (or a current transformer) in the emitter of the power transistor gives a replica of the collector current. This signal must be connected to pin 11. As can be seen in Figure 10, this input has two comparators with different reference levels. The output of the comparator with the lower 0.48V reference is connected to the same gate as the output of the PWM.

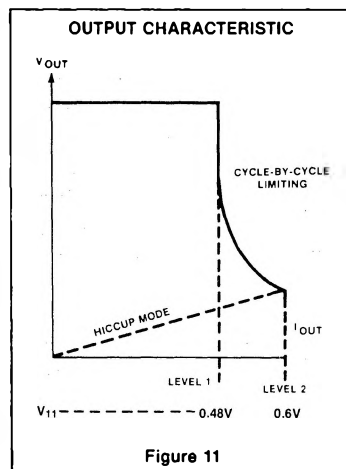


Figure 11



When activated, it will immediately reset the output flip flop, so reducing the duty cycle. The effectiveness of this cycle-by-cycle current limit diminishes at low duty cycle values. When  $\delta$  becomes very small, the storage time of the power transistor becomes dominant. The current will now increase again, until it surpasses the reference of the second comparator. The output of this comparator activates the start/stop circuit and causes an immediate inhibit of the output pulses. After a certain dead-time, the circuit starts again with very narrow output pulses. The effect of this two-level current protection circuit is visualized in Figure 11.

## The Start/Stop Circuit

The function of this protection circuit is to stop the output pulses as soon as a fault occurs and to keep the output stopped for several periods. After this dead time, the output starts with a very small, gradually increasing duty cycle. When the fault is persistent, this will cause a cyclic switch-off/switch-on condition. This "hiccup" mode limits effectively the energy during fault conditions. The realization and the working of the circuit is indicated in the Figures 12 and 13. The dead-time and the soft-start are determined by an external capacitor that is connected to pin 6 ( $\delta_{max}$  setting).

A RS flip flop can be set by three different functions:

1. Remote on/off on pin 10.
2. Overcurrent protection on pin 11.
3. Low supply voltage protection (internal).

As soon as one of these functions cause a setting of the flip flop, the output pulses are blocked via the output gate. In the same time transistor Q1 is forward-biased, resulting in a discharge of the capacitor on pin 6.

The discharging current is limited by an internal 150 $\Omega$  resistor in the emitter of Q1. The voltage at pin 6 decreases to below the lower level of the sawtooth. When V6 has dropped to 0.6V, this will activate a comparator and the flip flop is reset. The output stage is no longer blocked and Q1 is cut-off. Now  $V_Z$  will charge the capacitor via R1 to the normal  $\delta_{max}$  voltage. The output starts delivering very narrow pulses as soon as V6 exceeds the lower sawtooth level. The duty-cycle of the output pulse now gradually increases to a value determined by the feedback on pin 3, or by the static  $\delta_{max}$  setting on pin 6.

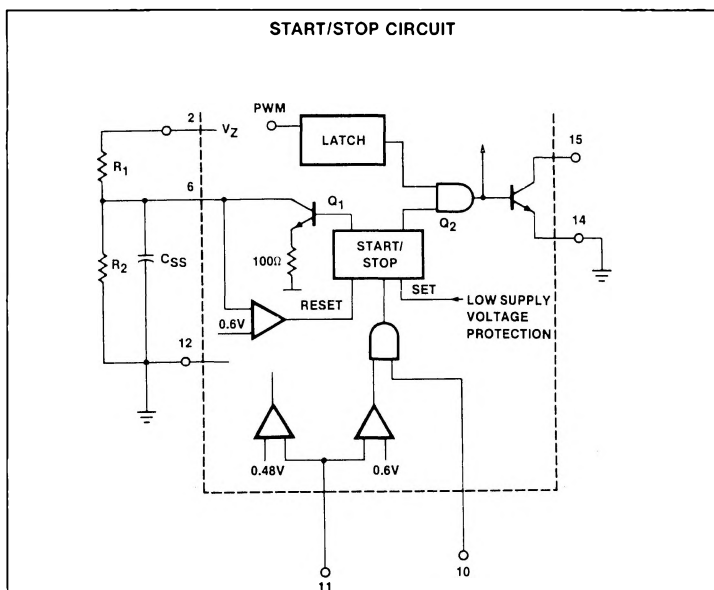


Figure 12

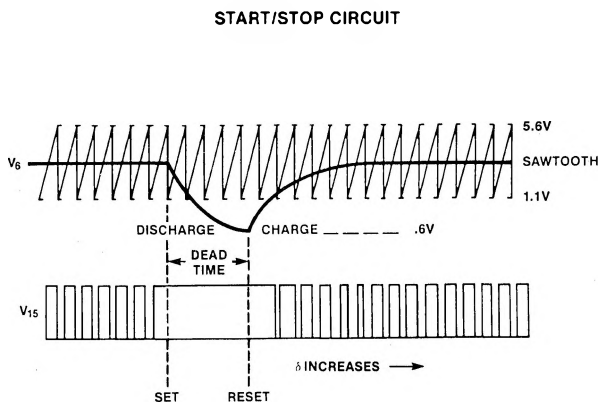


Figure 13

# SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

## Remote On/Off Circuit (Pin 10)

In systems where two or more power supplies are used, it is often necessary to switch these supplies on and off in a sequential way. Furthermore, there are many applications in which a supply must be switched by a logical signal. This can be done via the TTL-compatible remote on/off input on pin 10. The output pulse is inhibited for levels below 0.8V. The output of the IC is no longer blocked when the remote on/off input is left floating or when a voltage >2V is applied. Start up occurs via the slow-start circuit.

## The Output Stage

The output stage of the NE5560 contains a flip flop, a push-pull driven output transistor, and a gate, as indicated in Figure 14. The flip flop is set by the flyback of the sawtooth. Resetting occurs by a signal either from the PWM or the current limit circuit. With this configuration, it is assured that the output is switched only once per period, thus prohibiting double pulsing. The collector and emitter of the output transistor are connected to respectively pin 15 and pin 14, allowing for normal or inverted output pulses. An internally grounded emitter would cause intolerable voltage spikes over the bonding wire, especially at high output currents.

This current capability of the output transistor is 40mA peak for  $V_{CE} = 0.4V$ . An internal clamping diode to the supply voltage protects the collector against over-voltages. The maximum voltage at the emitter (pin 14) must not exceed +5V. A gate, activated by one of the set or reset pulses, or by a command from the start-stop circuit will immediately switch-off the output transistor by short-circuiting its base. The external inhibitor (pin 13) operates also via this base.

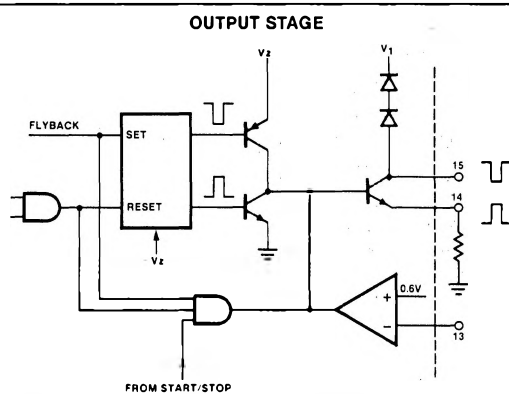
## Demagnetization Sense

As indicated in Figure 14, the output of this NPN comparator will block the output pulse, when a voltage above 0.6V is applied to pin 13. A specific application for this function is to prevent saturation of forward converter transformers. This is indicated in Figure 15.

## Feed-Forward (Pin 16)

The basic formula for a forward converter is

$$V_{OUT} = \frac{dV_{in}}{n} \quad (n = \text{transformer ratio})$$



NOTE:  
The signal  $V_{13}$  can be derived from the demagnetizing winding in a forward converter as shown below.

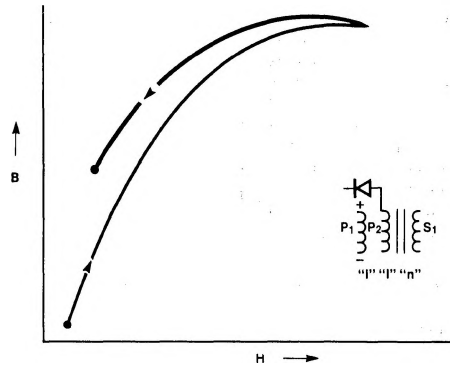


Figure 14

## OUTPUT STAGE INHIBIT

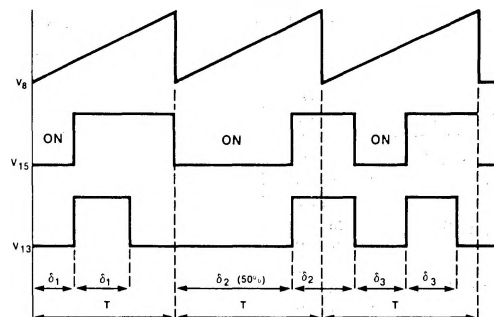


Figure 15

## SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

This means that in order to keep  $V_{OUT}$  at a constant value, the duty cycle  $\delta$  must be made inversely proportional to the input voltage. A preregulation (feed-forward) with the function  $\delta \sim 1/V_{IN}$  can ease the feedback-loop design.

This loop now only has to regulate for load variations, which require only a low feedback gain in the normal operation area. The transformer of a forward converter must be designed in such a way that it does not saturate, even under transient conditions, where the maximum inductance is determined by  $\delta_{max} \times V_{IN\ max}$ . A regulation of  $\delta_{max} \sim 1/V_{IN}$  will allow for a considerable reduction or simplification of the transformer. The function of  $\delta \sim 1/V_{IN}$  can be realized by using pin 16 of the NE5560.

Figure 16 shows the electrical realization. When the voltage at pin 16 exceeds the stabilized voltage  $V_Z$  (pin 2), it will increase the charging current for the timing capacitor on pin 8.

The operating frequency is not affected, because the upper trip level for sawtooth increases also. Note that the  $\delta_{max}$  voltage on pin 6 remains constant because it is set via  $V_Z$ . Figure 17 visualizes the effect on  $\delta_{max}$  and the normal operating duty cycle  $\delta$ . For  $V_{16} = 2 \times V_Z$  these duty cycles have halved. The graph for  $\delta = f(V_{16})$  is given in Figure 18. (Note:  $V_{16}$  must be less than Pin 1 voltage.)

## APPLICATIONS

## NE/SE5560 Push-Pull Regulator

This application describes the use of the Signetics NE/SE5560 adapted to function as a push-pull switched mode regulator, as shown in Figures 19 and 20.

Input voltage range is +12 to +18V for a nominal output of +30 and -30V at a maximum load current of 1A with an average efficiency of 81%.

Features include feed forward input compensation, cycle-to-cycle drive current protection and other voltage sensing, line (to positive output) regulation < 1% for an input range of +13 to +18V and load regulation to positive output of < 3% for  $\Delta I_L(+)$  of 0.1 to 1 Amp.

The main pulse width modulator operates to 48 kHz with power switching at 24 kHz.

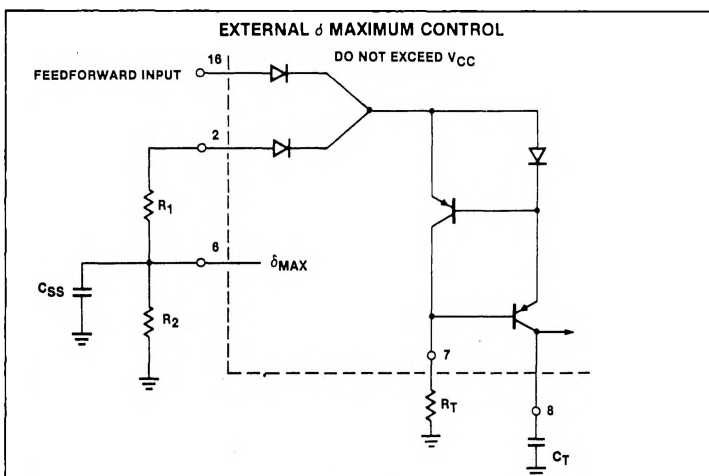


Figure 16

## FEED FORWARD CIRCUITRY

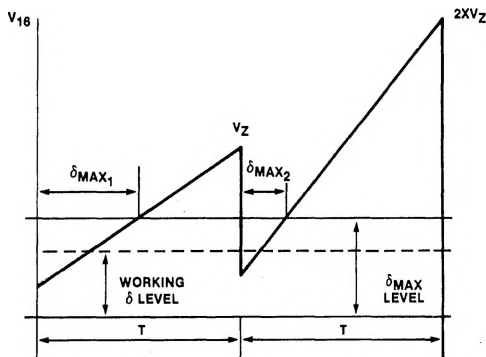


Figure 17

## FEED-FORWARD REGULATION

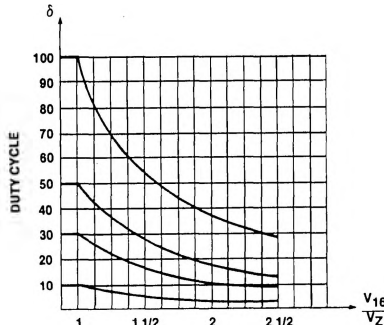


Figure 18

## SWITCHED-MODE POWER SUPPLY CONTROL CIRCUIT

SE/NE5560

