Impact desk printer
DP24-40 H
User's manual

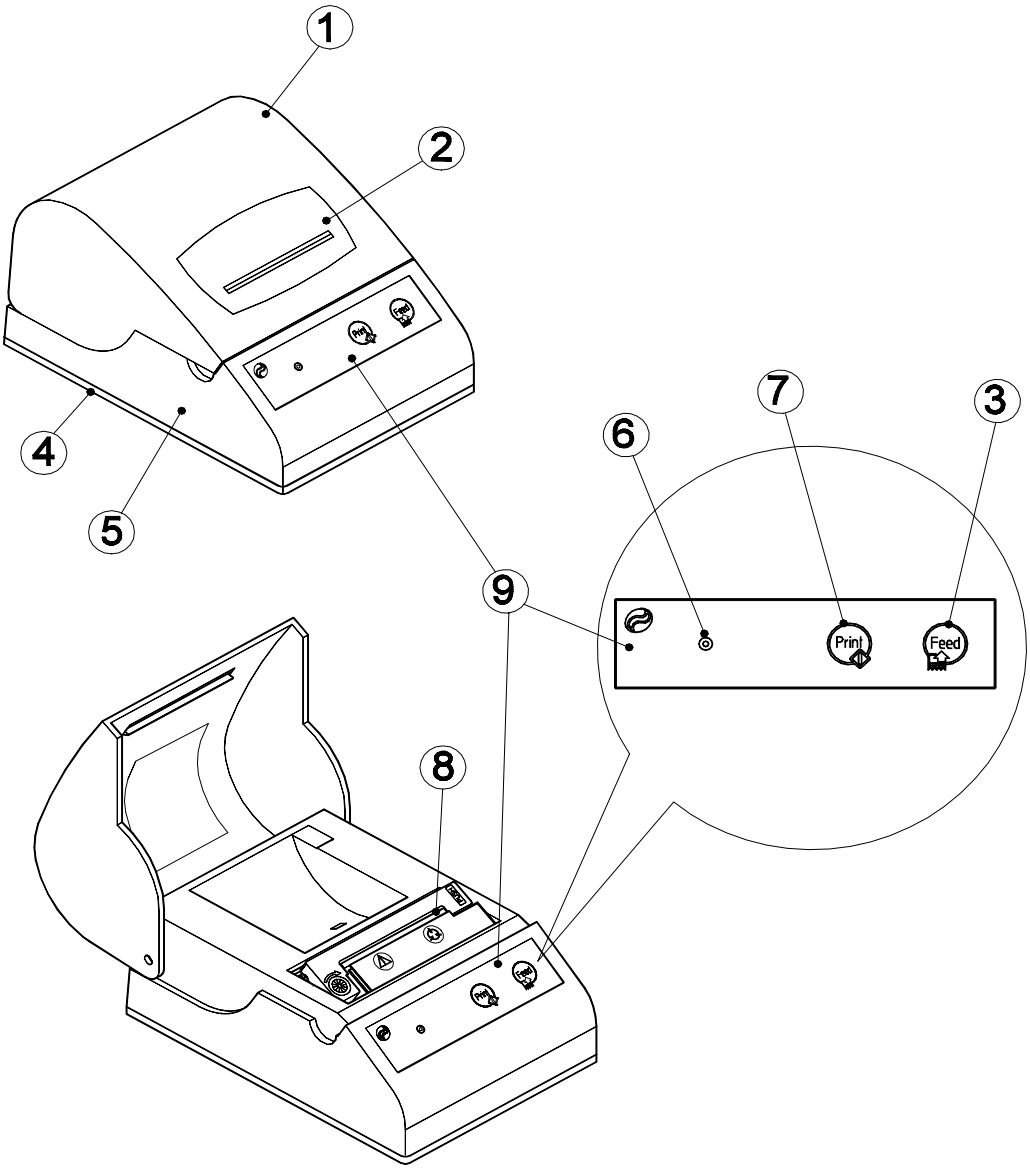
COD. DOME - DPH REV. 1.10

Custom Engineering
Str. Berettine 2 - 43010 Fontevivo (PARMA) - Italy
Tel. : +39 0521-680111 - Fax : +39 0521-610701
http: www.custom.it Email : support@custom.it

PRINTER COMPONENTS

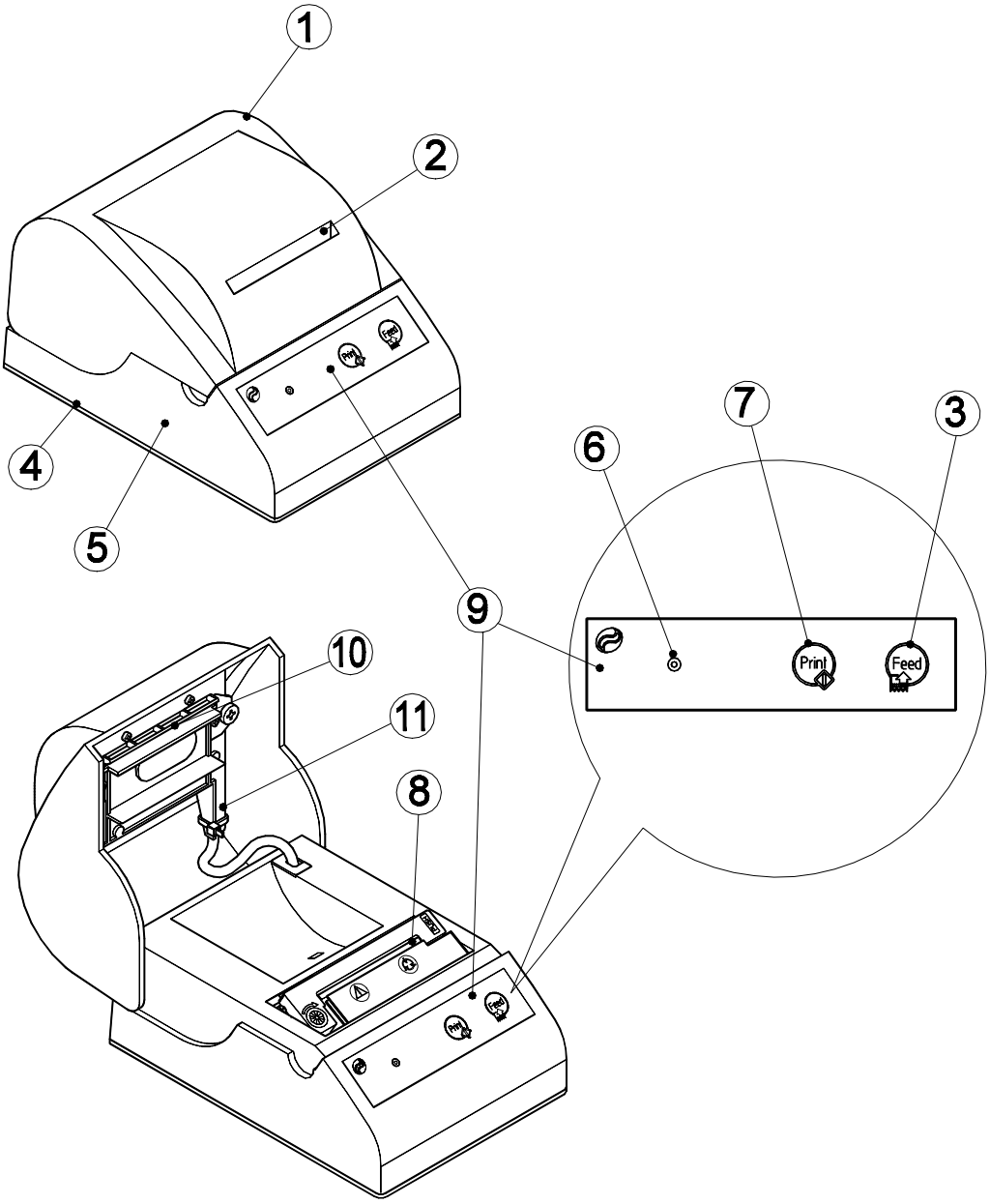
A. Front view of exterior of DP24-40 H without Autocutter

1- Cover
2- Paper outfeed
3- Feed key
4- Printer base
5- Printer body
6- LED
7- Print key
8- Print mechanism
9- Keypad



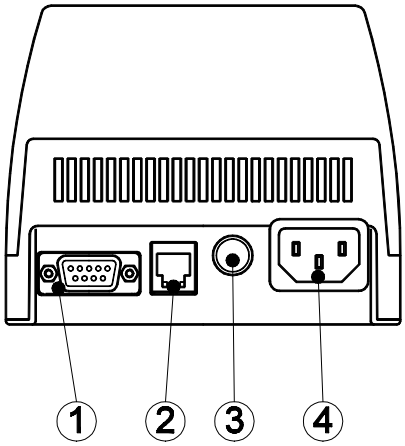
B. Front view of the exterior of the DP24-40 H with Autocutter

1- Cover
2- Paper outfeed
3- Feed key
4- Printer base
5- Printer body
6- LED
7- Print key
8- Print mechanism
9- Keypad
10- Cutter
11- Cutter support



C. Rear view of the DP24-40 H

1- Serial connector
2- Cash drawer connector
3- ON/OFF switch
4- Feed connector



"CE" Declaration of Conformity

In accordance with standards ISO/IEC Guide 22 and EN 45014

N°: DC0251498

Manufacturer's name: Custom Engineering s.r.l.

Manufacturer's address: Strada Berettine 2
Fontevivo (Parma)
Italy

Declares that the product:

Product name: Desk printer with impact mechanism

Product type: DP

Model: DP24-H DP40-H

is in conformity with the following directives:

Low Voltage directive 73/23/CEE; 93/68/CEE

Electromagnetic Compatibility Directive 89/336/CEE; 92/31/CEE; 93/68/CEE

In accordance with the following standards:

EN 55022 Class B	Limits and methods of measuring the characteristics of radio disturbance produced by information technology equipment	1994
EN 61000-3-2	Limits for the emission of harmonics in current. Input power ≤ 50W	1995
EN 61000-3-3	Limits for voltage fluctuations and flickers	1995
EN 50082-1	Electromagnetic compatibility - General immunity requirements. Part 1: Residential, commercial and light industry environments.	1992
EN 61000-4-2	Electrostatic discharge immunity tests. 4KVcontact discharge, 8KV air discharge	1995
EN 61000-4-4	Electrical fast transient/burstimmunity tests. Signal lines 0.5KV Power lines AC 1KV	1995
ENV 50140	Radio-frequency irradiated electromagnetic fields - Immunity test. 3V/m, 80MHz-1000MHz, 80% 1KHz AM	1993
EN 60950 A1+A2	Information technology equipment including electrical office appliances. Safety	1992 1993

April 1998

INTRODUCTION

1. INSTALLATION AND USE

2. INTERFACES

3. PRINTER FUNCTIONS

4. TECHNICAL SPECIFICATIONS

5. CHARACTER SETS

ATTACHMENT A - ACCESSORIES AND SPARE PARTS

CONTENTS OF THE MANUAL

In addition to the introduction which lists: the conventions used in the manual, general information relative to safety, unpacking of the printer and a brief description of the printer itself highlighting its main features, the manual is split up into the following chapters:

Chapter 1: Containing the information required for installing and using the printer correctly

Chapter 2: Containing the specifications of the interfaces

Chapter 3: Containing the description of the printer command set

Chapter 4: Containing the technical specifications of the printer

Chapter 5: Containing the character sets (fonts) used by the printer

CONVENTIONS USED IN THE MANUAL

N.B.
Gives important information or suggestions relative to the use of the printer

WARNING
The information marked with this symbol must be carefully heeded to safeguard against damaging the printer

DANGER
The information marked with this symbol must be carefully heeded to safeguard against injury to the operator

GENERAL INFORMATION REGARDING SAFETY

The marks CE, DEMKO and UL for Canada and the United States applied to the product certify that the product itself fulfils basic safety requirements.

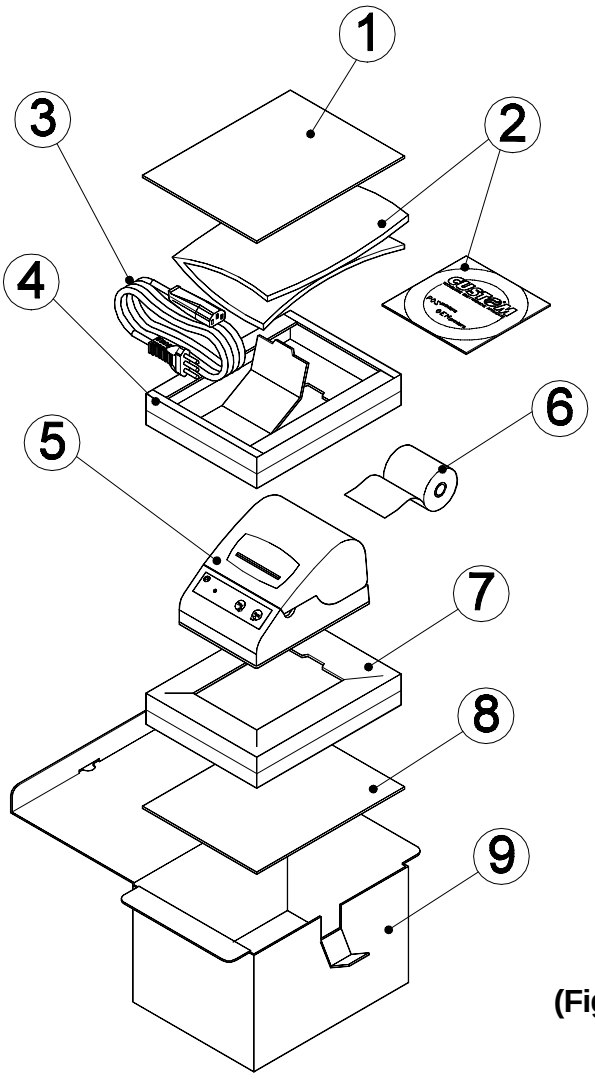
- Read and keep the following instructions.
- Observe all warnings and follow all instructions attached to the printer.
- Before cleaning the printer, disconnect the feed cable.
- Clean the printer with a damp cloth. Do not use liquid or spray products.
- Do not operate the printer near to water.
- Do not place the printer on unsteady surfaces. It could fall and get seriously damaged.
- Do not place the printer on soft surfaces or in poorly ventilated environments.
- Position the printer in such a way as to ensure that the cables connected to it will not be damaged.
- Use the type of electricity supply marked on the printer label. In the event of uncertainty, contact the seller.
- Ensure that the printer's electricity supply is grounded and that it is protected by a differential switch.
- If the printer is fed through an extension lead, ensure that the total absorption of the equipment connected to it does not exceed the maximum admissible current for that type of extension and that it does not, in any event, exceed 15 amperes.
- Do not obstruct the vents.
- Do not put objects of any kind inside the printer as they could cause a short circuit or damage parts which could affect its performance.
- Do not spill liquids on the printer.
- Do not carry out technical operations on the printer with the exception of the scheduled maintenance operations specifically indicated in the user's manual.
- Disconnect the printer from the electricity supply and have it repaired by a specialized technician should any of the following conditions occur:

A. The feed connector has been damaged.
B. LIQUID has penetrated to the inside of the printer;
C. The printer has been exposed to rain or water;
D. The printer is not operating normally despite the instructions in the user's manual having been followed.
E. The printer has been dropped and its case damaged.
F. The performance of the printer is poor.
G. The printer does not work.

UNPACKING THE PRINTER

Remove the printer from the box, taking care not to damage the packing material, as it could be needed for future transportation of the machine. Ensure that all the components illustrated are in fact present and that they are in perfect condition. If this is not the case, contact the after-sales assistance department immediately.

1. Upper tray
2. Instruction Manual (or Cdrom)
3. Feed cable
4. Suspended upper packing
5. Printer
6. Paper roll (inside the printer)
7. Suspended lower packing
8. Lower tray
9. Case



(Fig.1)

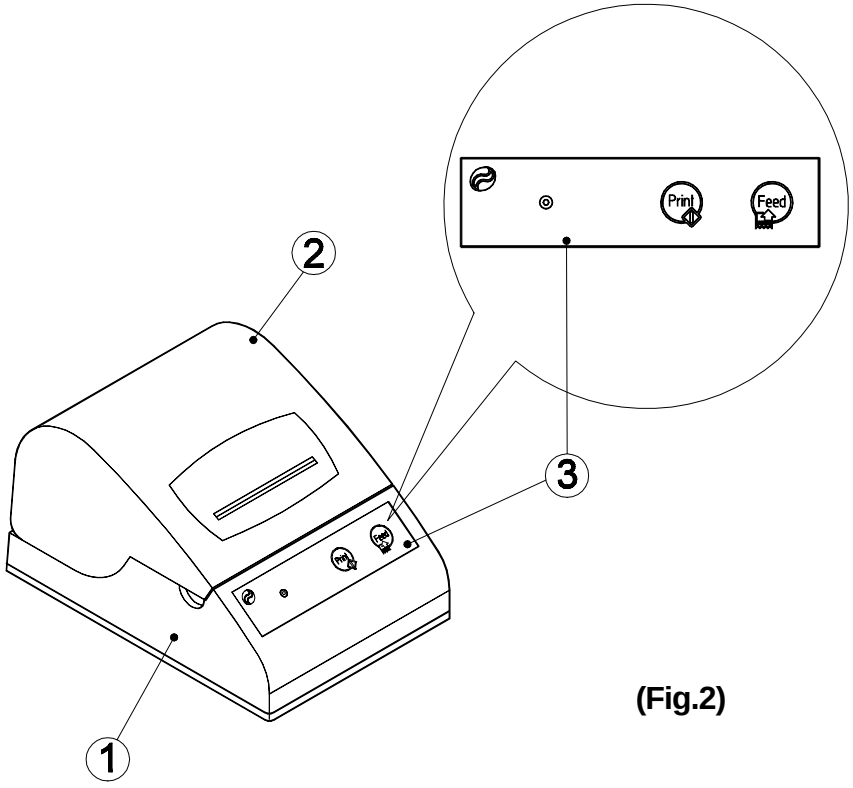
- Unpack the printer
- Remove the protective tray
- Remove the upper suspended packing and remove the feed cable and manual (or Cdrom)
- Take the printer out of its bag.
- Keep the box, trays and suspended packing materials in the event of the having to be shipped to another destination.

GENERAL FEATURES

The DP24-40 H is a practical, user-friendly desk printer.
It is, therefore, the ideal solution for applications which require the immediate printing of data on a ticket, whether they be of an industrial, professional or laboratory nature. Typical fields of application are: POS, weighing systems, receipts (not for tax purposes) as well as for security, controlling and diagnostics purposes.
It is equipped with a rapid, 8-needle impact print mechanism and uses 57.5 mm paper rolls.
The DP24-40 H printer is distinguished by the fact that it has an internal power supply and is extremely compact.
It has an RS232 serial interface and a 1Kbyte reception buffer. It can also be equipped with a Real Time Clock.

DESCRIPTION OF THE PRINTER

The DP24-40 H printer (fig.2) has an ABS casing (1) with a front cover (2) which opens to allow access to the paper roll and print head.
The control panel is located on the front (3) and has a PRINT key, a FEED key and a LED to indicate Power.



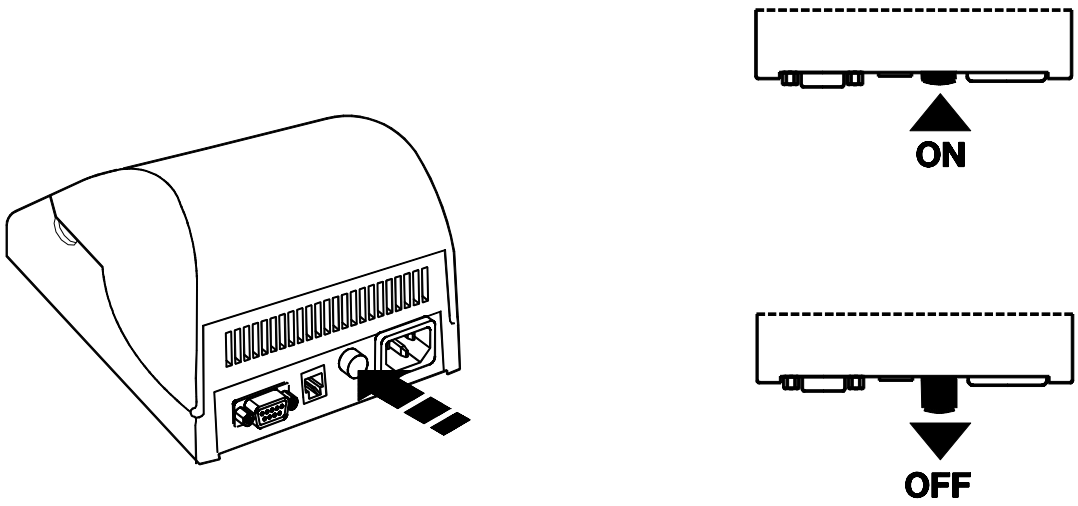
(Fig.2)

- PRINT key. When pressed, it causes the transmission, in serial, of the control character “$0D”, if this has been enabled at the printer setup stage.

- FEED key. When this is pressed the paper feeds forward manually. If this key is pressed briefly, when the RTCK option is installed, the date and time of day is printed.

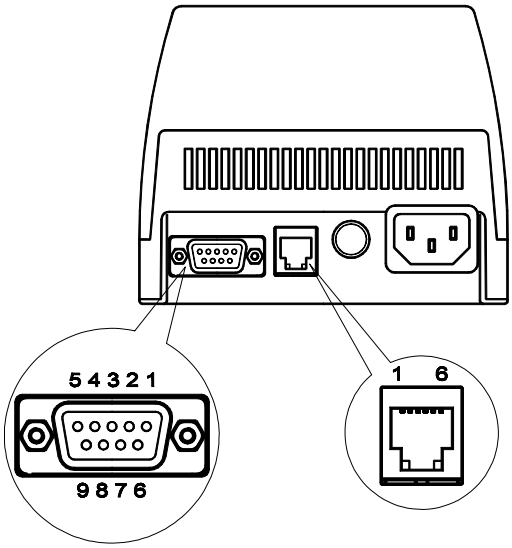
- When the green POWER LED lights up, this indicates that the printer is working properly.

- ON/OFF key. When pressed, it switches the printer on (fig.3) and when released it switches it off.



(Fig.3)

1.1 CONNECTIONS



(Fig.1.1)

1.1.1 Power supply

The DP24-40 H printer has a feed cable 1.5 m long with a standard plug.

WARNING:
ensure that the mains voltage is compatible with the characteristics of the equipment.

1.1.2 Logic circuitry

The DP24-40 H has an RS232 serial interface with a 9-pin female connector. For the arrangement of the signals on the connector pins and for hooking up to the PC, please refer to the following table:

PIN	SIGNAL	IN / OUT
1	DTR	OUT
2	TX	OUT
3	RX	IN
4	N.C.	
5	GND	POWER
6	DTR	OUT
7	N.C.	
8	RTS	OUT
9	24 V optionals	OUT

(Tab.1.1)

1.1.3 Cash-drawer connector

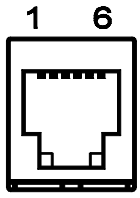
The impulse specified by the command **ESC p** is an output signal to the cash drawer connector. The host can acknowledge the status of the input signals through the commands **DLE EOT, ESC u, GS r.**
The functions of the cash drawer connector pins are described in the following table:

PIN	SIGNAL	IN / OUT
1	GND	
2	SOLENOID VALVE OUTPUT	OUT
3	EPSON MODEL CASH DRAWER SENSOR	IN
4	24 Volt 500 mA	
5	N.C.	
6	STAR MODEL CASH DRAWER SENSOR	IN

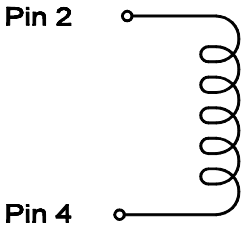
(Tab.1.2)

The solenoid valve must be connected from Pin 2 to Pin 4 of the cash drawer connector.

WARNING:
to avoid current overloads, the resistence of the cash drawer extraction solenoid must be at least 24 Ω.

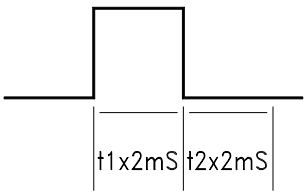


Cash drawer connector



Solenoid

Cash drawer extraction enabling signal
Current: 1A (max 10 sec.) or less
Output wave form: t1 (ON time) and t2 (OFF time) are specified by **ESC p.**
In the ON time (t1) phase, the output voltage is approx. 0V.
In the OFF time (t2) phase, there is a high impedance output voltage.



(Fig.1.2)

1.2 CONFIGURATION

The DP24-40 H enables the configuration of the printer default parameters. The parameters affected during configuration are:

- Emulation type (custom, EPSON, CITIZEN)
- Print direction (normal or reverse)
- Selection of the character dimensions (small, double width, double height, expanded)
- Character set
- Enabling of the CR command
- Baudrate selection
- Protocol selection
- Flow control selection
- Enabling of transmission of CR command when the PRINT key is pressed
- Selection of reception buffer (1KB / number of columns)
- Enabling of Real Time Clock (optional)
- Enabling of seconds on Real Time Clock (optional)

The settings made are saved on the EEPROM (non volatile memory). Normally configuration through the keypad is enabled. To disable it, shortcircuit jumper JP3 on the printed circuit board.
If when the printer is switched on, both keys are held down, the printer enters configuration mode and prints the first modifiable parameter. After this, each time the PRINT key is pressed, the parameter is modified and its current value is printed. Once the required value has been obtained, press the FEED key to proceed to the next parameter, and so on. Once all the parameters have been run through, the printing of a message signals the end of the setting procedure.

1.3 AUTOTEST

To run the autotest, hold down the FEED key, while switching on the printer. The autotest causes the printing of the printer's current setting data and the printing of the complete ASCII character set.

1.3.1 Hexadecimal dump

After completing the autotest procedure, the printer enters Hexadecimal Dump mode. This function is used for the diagnostics of characters received in serial. In fact, these are printed in hexadecimal code together with the corresponding Ascii code.

.4 PRECAUTIONS

WARNING:

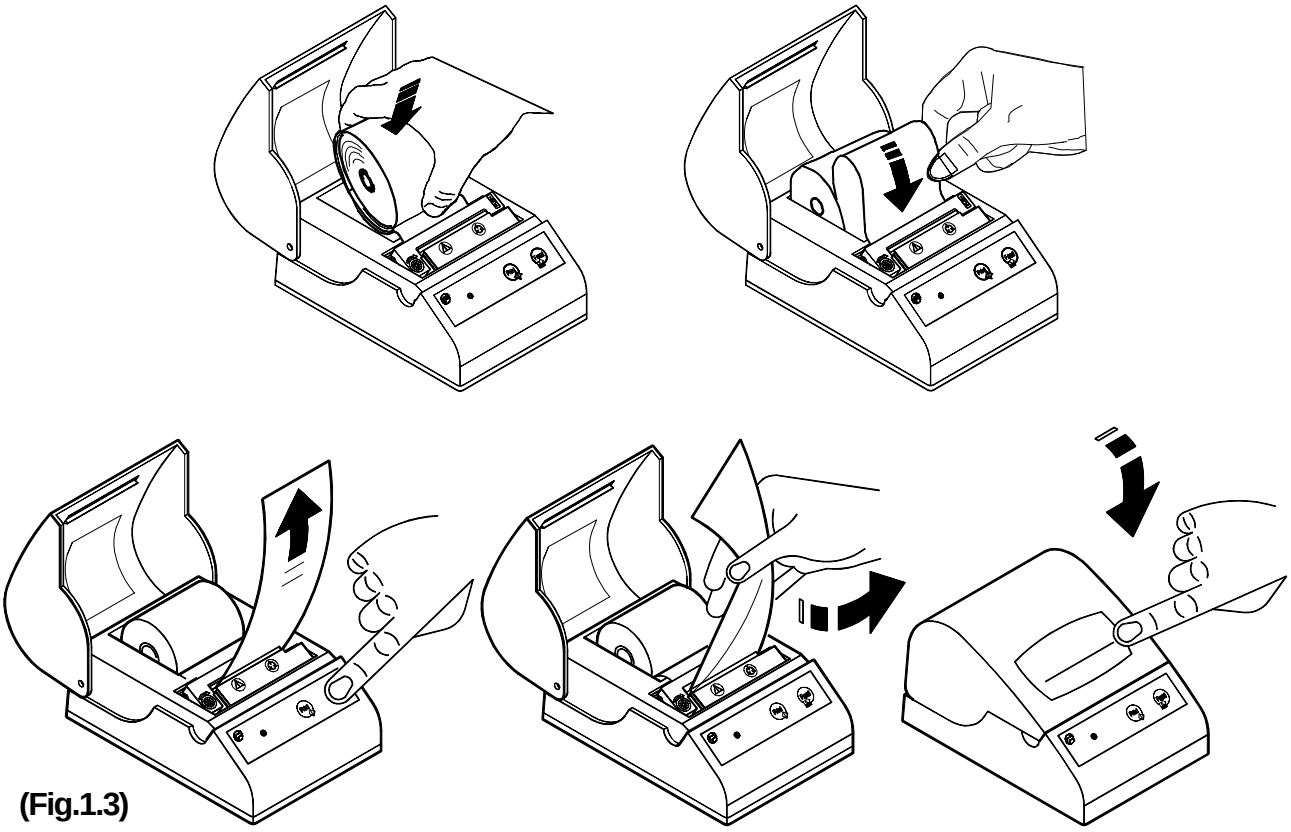
1) Before connecting the printer to the mains, ensure that the power supply or system ON/OFF switch is in the OFF position.
2) Do not print without paper or ink ribbon; this leads to rapid deterioration of the needles.
3) Do not pull the printer carriage manually.
4) Do not put foreign objects inside the cutter.

1.5 MAINTENANCE

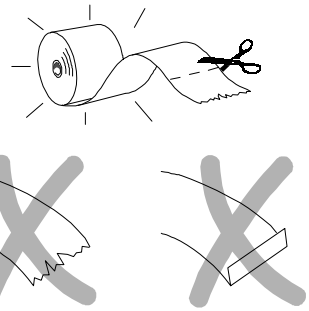
1.5.1 Changing the paper roll

To change the paper roll, proceed as follows:

1) Open the upper cover and position the paper roll so that it rotates in the right direction, as shown in the figure;
2) Insert the end of the roll in the slit of the print mechanism;
3) Press the FEED key; a few centimetres of paper automatically feed out of the printer;
4) Tear off the paper and re-close the cover.



(Fig.1.3)



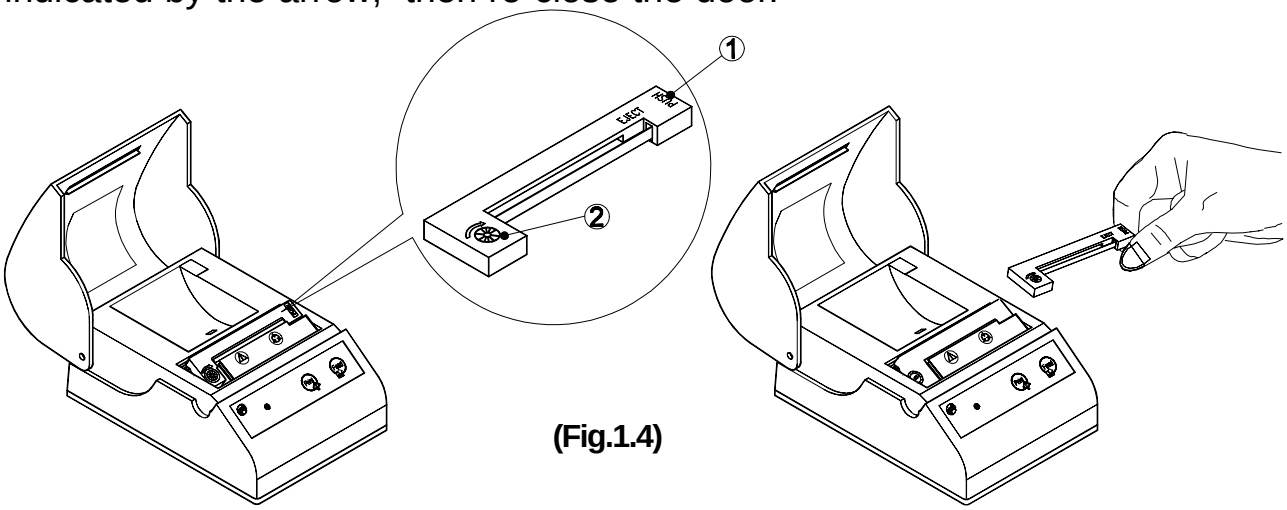
WARNING

Before inserting the paper, ensure that it is cut evenly

1.5.2 Replacing the ink ribbon

To replace the ink ribbon, proceed as follows:

1) Open the door and remove the used cartridge by pressing at the point marked PUSH (1), as shown in the figure;
2) Fit the new ribbon, ensuring that it is correctly positioned;
3) Tighten the ribbon by rotating the knurled knob (2) in the direction indicated by the arrow; then re-close the door.



(Fig.1.4)

1.5.3 Paper jam

1) To remove the paper from the print mechanism, pull it upwards;
2) If the paper comes out the front, obstructing the printing area, **first** tear off the excess paper then carefully remove the scrap which has jammed.

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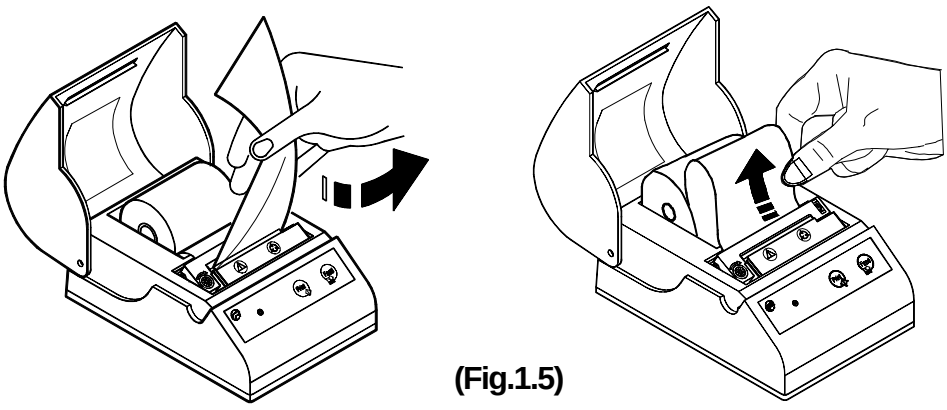
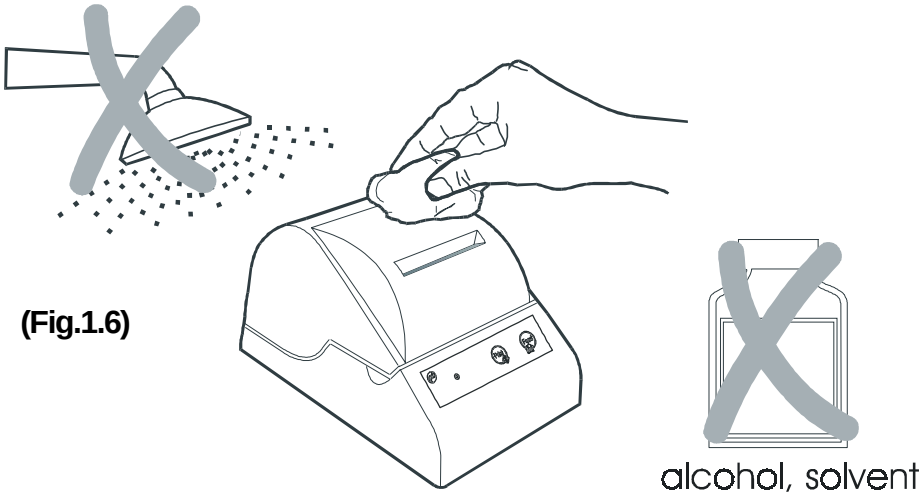


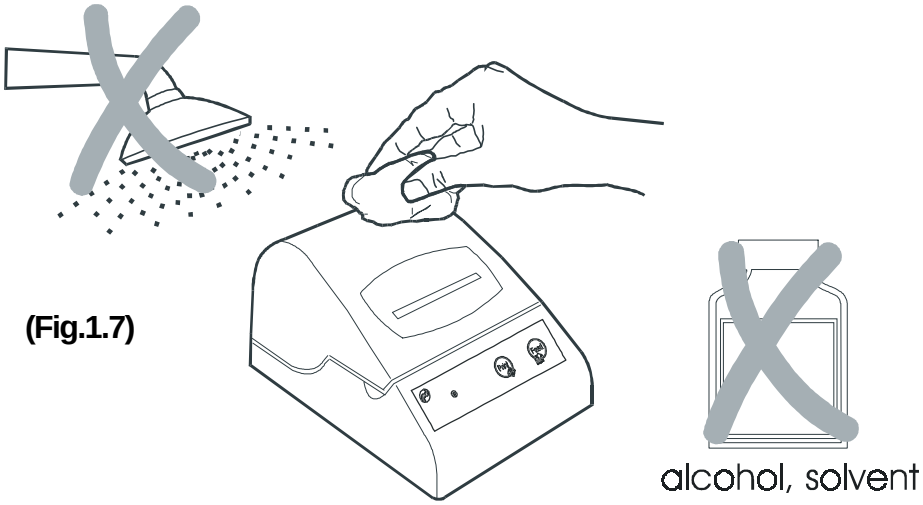
(Fig.1.5)

1.5.4 Cleaning

To clean the printer, use a vacuum cleaner or a soft cloth.
Before cleaning the printer, disconnect the feed cable from the mains socket.
Do not use alcohol, solvents or hard-bristled brushes.
Do not allow water or other liquids to wet the internal mechanisms of the printer.
.



(Fig.1.6)

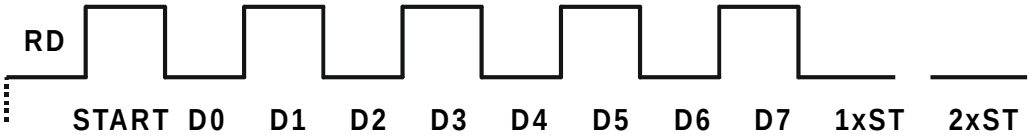


(Fig.1.7)

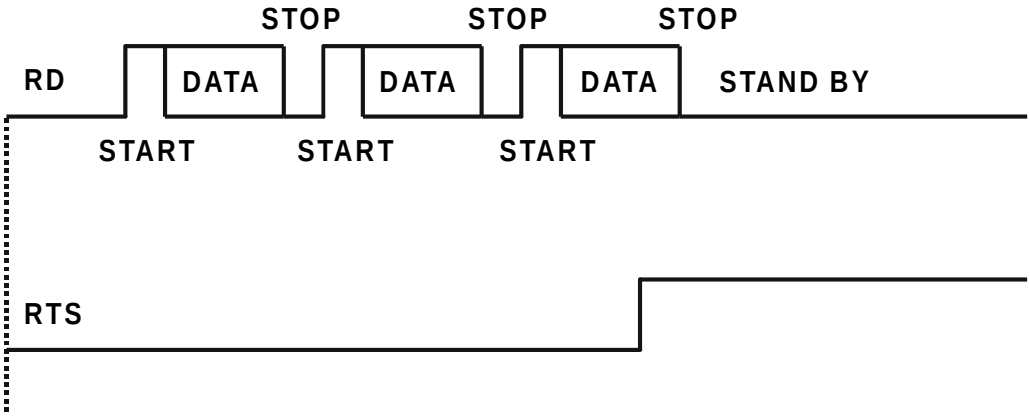
2.1 RS232 SERIAL

In the serial protocol, the signals which distinguish the communication are TD, RD, and RTS if the RTS/CTS protocol has been selected while, if the XON/XOFF protocol has been selected, the signals are TD and RD.

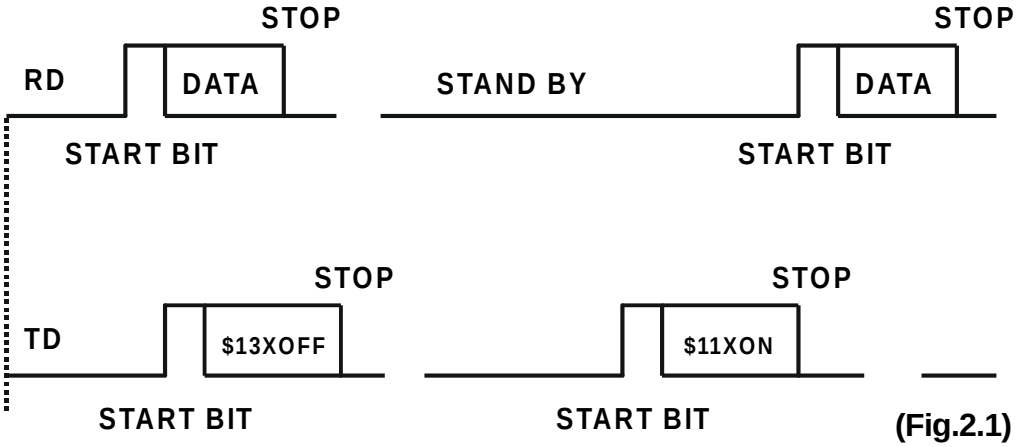
Transmission format



Protocol RTS/CTS



Protocol XON/XOFF



(Fig.2.1)

2.2 REAL TIME CLOCK (optional)

The Real Time Clock is available as an option.
Printing and adjustment of the clock are managed by a series of control characters, described as follows.

$12	Print clock
$13	Set clock
$14	Transmit Real Time Clock in serial
ESC T	Store time of day in print buffer
ESC D	Store date in print buffer
ESC U	Store the date (American style) in the print buffer

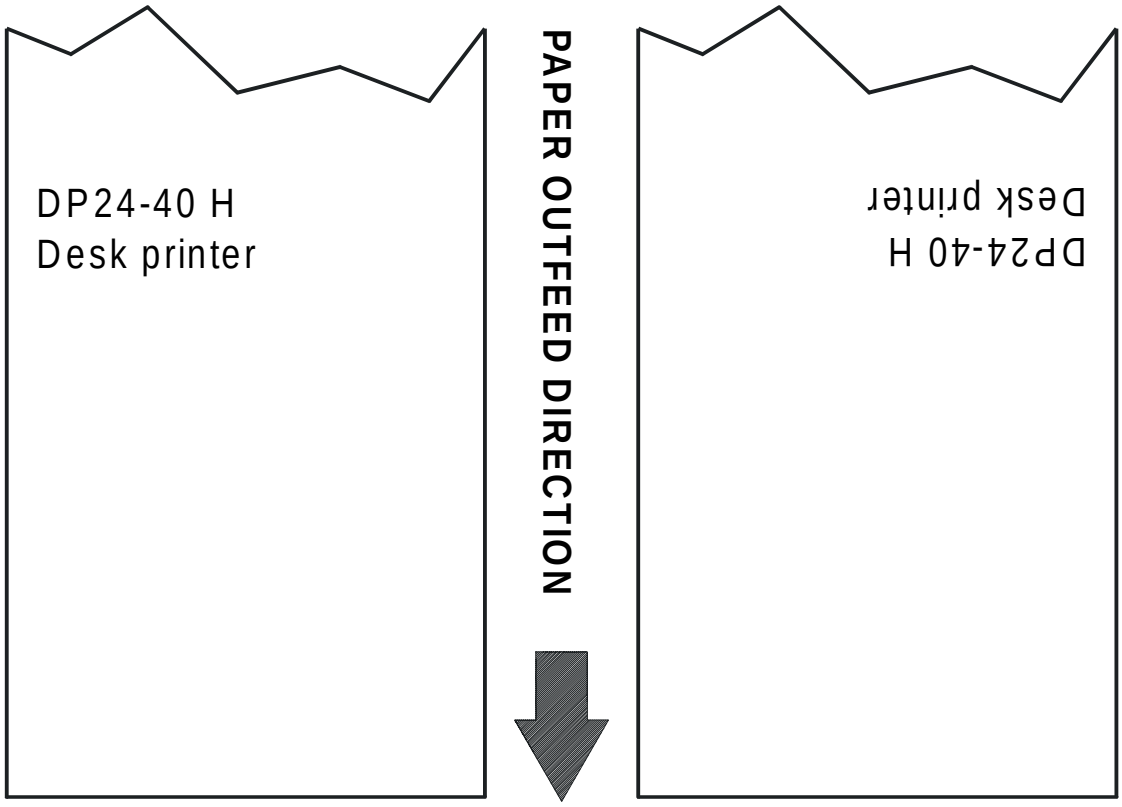
2.2.1 Adjusting the clock through the keypad

The time and date can be adjusted using the PRINT and FEED keys on the printer's front panel. To set, proceed as follows:

- While holding down the FEED key, press the PRINT key. The printer will print the time and date with an arrow indicating the digit to be modified;
- Each time the PRINT key is pressed, the digit marked by the arrow will increase and an updated version will be printed;
- To proceed to modify another digit, press the FEED key again. Each time the printer will print the updated time and date, highlighting with an arrow the currently selected digit;
- To terminate the setting procedure, press PRINT and FEED at the same time, or scroll all the parameters.

3.1 PRINT MODES

The printer DP24-40 H has two print modes, selectable through the control characters: normal and reverse.



Normal mode **(Fig.3.1)** **Reverse mode**

3.2 CONTROL CHARACTERS

The command table lists all the commands for the management of the DP24-40 H printer functions.
The commands can be transmitted to the printer at any moment, but they will only be carried out when the characters previously transmitted have been printed or the commands previously transmitted have been carried out.
There are no commands with priority status; all the commands are carried out when the circular buffer is free to do so.

3.2.1 Custom emulation

(Tab.3.1) COMMANDS TABLE

Com. ASCII	Com. HEX	Description
	$00	Prints in small characters
	$01	Prints in double width
	$02	Prints in double height
	$03	Expanded printing
	$04	Restores small character printing
	$0A	Forward feeds one line
	(n) $0B	Forward feeds (n) lines
	$0D	Prints line buffer
	$0F	Sets CRLF mode
	$11	Graphic mode
	$12	Prints time and date
	$13	Sets time and date
	$14	Transmits time and date in serial
	$17	Prints 1st programmable character
	$18	Prints 2nd programmable character
	$19	Prints 3rd programmable character
	$1A	Prints 4th programmable character
	$1C	Prints 5th programmable character
	$1D	Prints 6th programmable character

Com. ASCII	Com. HEX	Description
	$1E	Prints 7th programmable character
	$1F	Prints 8th programmable character
ESC R	$1B $52	Sets reverse mode printing
ESC N	$1B $4E	Sets normal mode printing
ESC @	$1B $40	Resets the printer
ESC D	$1B $44	Enters date in print buffer
ESC T	$1B $54	Enters time in print buffer
ESC U	$1B $55	Enters the date (mm :dd: yy) in print buffer
ESC S	$1B $53	Enables printing of seconds
ESC B	$1B $42	Sets font 1
ESC b	$1B $62	Sets font 2
ESC C	$1B $43	Total cut
ESC P	$1B $50	Partial cut
(aa) ESC r	(aa) $1B $72	Reads data at an address (aa)
(aadd) ESC w	(aadd) $1B $77	Writes data (dd) in an address (aa)
(dd) ESC G	(dd) $1B $47	Writes value (dd) in option register
(dd) ESC M	(dd) $1B $4D	Writes value (dd) in print mode
ESC p	$1B $70	Transmits option register in serial
ESC m	$1B $6D	Transmits print mode in serial
ESC s	$1B $73	Transmits next character in serial
(dd) ESC a	$1B $61	Selects number of dot spaces
ESC J (n)	$1B $4A	Loads programmable character

The following pages provide a more detailed description of each command.

00H

[Name] **Small character print**

[Format] ASCII -
Hex 00
Decimal 0

[Description] The printer prints in small (normal) format

[Notes] • The commands from 00H to 09H do not erase the print buffer
• The commands that modify the direction of the characters are only enabled at the beginning of the line

[Default] Setting in the option register using the front keys

[Reference] **01H, 02H, 03H, 04H**

[Example]

01H

[Name] **Double width print**

[Format] ASCII -
Hex 01
Decimal 1

[Description] The printer prints in double width format

[Notes] • The commands from 00H to 09H do not erase the print buffer
• The commands that modify the direction of the characters are only enabled at the beginning of the line

[Default] Setting in the option register using the front keys

[Reference] **00H, 02H, 03H, 04H**

[Example]

02H

[Name] **Double height print**

[Format] ASCII -
Hex 02
Decimal 2

[Description] The printer prints in double height format

[Notes] • Commands from 00H to 09H do not erase the print buffer

	• The commands that modify the size of the characters are only enabled at the beginning of the line
[Default]	Setting in the option register using the front keys
[Reference]	**00H, 01H, 02H, 03H**
[Example]	

03H

[Name]	**Expanded printing**
[Format]	ASCII -
	Hex 03
	Decimal 3
[Description]	The printer prints in expanded character mode
[Notes]	• The commands from 00H to 09H do not erase the print buffer
	• The commands that modify the size of the characters are only enabled at the beginning of the line
[Default]	Setting in the option register using the front keys
[Reference]	**00H, 01H, 02H, 04H**
[Example]	

04H

[Name]	**Restore small character print**
[Format]	ASCII -
	Hex 04
	Decimal 4
[Description]	The printer resumes printing with small characters
[Notes]	• The commands from 00H to 09H do not erase the print buffer
	• The commands that modify the size of the characters are only enabled at the beginning of the line
[Default]	Setting in the option register using the front keys
[Reference]	**00H, 01H, 02H, 03H**
[Example]	

0AH

[Name] **Forward feed one line**

[Format] ASCII -
Hex 0A
Decimal 10

[Description] Forward feeds one line equivalent to a line of print

[Notes] • This command prints the contents of the buffer

[Default]

[Reference] **0BH**

[Example]

(n) 0BH

[Name] **Forward feed (n) lines**

[Format] ASCII -
Hex 0B
Decimal 11

[Description] Carries out the number of line feeds specified in n

[Notes] • The number must be ASCII and between 0 and 9 (when n=0 the command is ignored)
• This command erases the line buffer

[Default]

[Reference] **0AH**

[Example] If you wish to forward feed rapidly by 5 lines, simply transmit:
$35 $0B (or 5 and the command $0B)

0DH

[Name] **Print the line buffer**

[Format] ASCII -
Hex 0D
Decimal 13

[Description] This command prints the line buffer

[Notes] • If the buffer is empty, the command is ignored
• If the CRLF option is set, this command is ignored and the printer only prints when the command $0A transmitted

[Default]
[Reference] **0FH**
[Example]

0FH

[Name] **Set CRLF mode**
[Format] ASCII -
Hex 0F
Decimal 15
[Description] It inhibits the command $0D, maintaining only the command $0A enabled for printing.
[Notes] • To disable this option, reset the printer
• This command erases the line buffer
• When the printer is switched on, the default value is in the Option Register
[Default] Setting in the option register using the front keys
[Reference] **0DH**
[Example]

11H

[Name] **Graphic mode**
[Format] ASCII -
Hex 11
Decimal 17
[Description] Enables graphic mode:
one line in 24 column mode is equivalent to 144 horizontal dots divided into 24 6-dot blocks; one line in 40 column mode is equivalent to 240 horizontal dots divided into 40 6-dot blocks.
[Notes] To print in graphic mode, send the command $11 at the beginning of each line. The byte pattern in the graphic configuration is:

X	**R**	**P6**	**P5**	**P4**	**P3**	**P2**	**P1**
D7	D6	D5	D4	D3	D2	D1	D0

where:
X is not used (we recommend 0);
R must be set at level 1;
P1,.P6 are the graphic dots data(1 prints, 0 doesn't print).

The bit P6 of the string of dots transmitted is printed on the left and the others (P5, P4, P3, P2, P1) follow from left to right as illustrated:

The 1st byte ➔	**The 2nd byte ➔**	**The 3rd byte ➔**
P6 P5 P4 P3 P2 P1	P6 P5 P4 P3 P2 P1	P6 P5 P4 P3 P2 P1

[Default]

[Reference]

[Example] To print a line of dots, transmit:
$11, n x $7F (where n is the number of characters per line), $0D.
To print an empty line, transmit:
$11, $40, $0D.

12H

[Name] **Print the time and date**

[Format] ASCII -
Hex 12
Decimal 18

[Description] This prints the time and date in the following format:
hh : mm dd - mm - yy
If the seconds option is enabled, the format will be:
hh : mm : ss dd - mm - yy

[Notes] • This command resets the line

[Default]

[Reference] **13H, 14H**

[Example]

13H

[Name] **Set the time and date**

[Format] ASCII -
Hex 13
Decimal 19

[Description] This command sets the time and date in two possible ways: the first uses the 24-hour clock and the second the 12-hour antemeridian and postmeridian clock. To set the time in the first way, transmit the 10 ASCII characters relative to the time and date followed by $13. To set the time in the second way,

transmit the 10 ASCII characters relative to the time and date preceded by ”A” or ”P” and followed by $13.

[Notes] • Transmit the command $0D first, to empty the print buffer

[Default]

[Reference] **12H, 14H**

[Example] To set the time 12:45 on 19-01-93, send the following sequence:

1	2	4	5	1	9	0	1	9	3	$13
$31	$32	$34	$35	$31	$39	$30	$31	$39	$33	$13

To set the time A12:45 on 19-01-93 send the following sequence:

A	1	2	4	5	1	9	0	1	9	3	$13
$41	$31	$32	$34	$35	$31	$39	$30	$31	$39	$33	$13

14H

[Name] **Transmit the time and date in serial**

[Format] ASCII -
Hex 14
Decimal 20

[Description] Transmit the time and date on the serial port in the format of 11 ASCII characters: hour/minutes/day/month/year + (CR) $0D

[Notes]

[Default]

[Reference] **12H, 13H**

[Example]

17H,...1FH

[Name] **Print the 1st (...8th) programmable character**

[Format] ASCII -
Hex 17, ...1F
Decimal 23, ...31

[Description] This command causes the printing of the corresponding programmable character.

[Notes]

[Default] BIT MAP contained in flash

[Reference] **17H, 18H, 19H, 1AH, 1CH, 1DH, 1EH, 1FH**

[Example]

ESC R

[Name] **Set the printer in reverse mode**

[Format]

ASCII	ESC	R
Hex	1B	52
Decimal	27	82

[Description] Selects reverse mode printing: the ticket feeds out of the printer with the printing the right way up, running from left to right

[Notes]

[Default] Setting in the option register using the front keys

[Reference] **ESC N**

[Example]

ESC N

[Name] **Set normal mode printing**

[Format]

ASCII	ESC	N
Hex	1B	4E
Decimal	27	78

[Description] Selects normal mode printing: the ticket feeds out of the printer with the printing upside down, running from right to left

[Notes]

[Default] Setting in the option register using the front keys

[Reference] **ESC R**

[Example]

ESC @

[Name] **Reset printer**

[Format]

ASCII	ESC	@
Hex	1B	40
Decimal	27	64

[Description] Erases all the date in the print buffer and resets the printer mode to the one enabled when the printer was switched on

[Notes]
- Same as hardware reset
- Once the command has been transmitted, approx. 1.5 seconds elapse before the printer becomes active again

[Default]

[Reference]

[Example] This can be useful when switching on in order to avoid the transmitting of false characters during initialization by the master device

ESC D

[Name] **Store date in print buffer**

[Format]

ASCII	ESC	D
Hex	1B	44
Decimal	27	68

[Description] Enter in the buffer the date of the real time clock fitted inside the printer: the format is dd - mm - yy.

[Notes]
- The date is printed in 8 characters: if there is not enough room in the print buffer, it will not be printed
- Does not zero-set the line buffer

[Default]

[Reference] **ESC T, ESC U**

[Exxample] If you wish to write:

DATE: 11-09-93 TEST OK

, transmit DATE: $1b $44 TEST OK $0D

to print just the date $1B $44 $0D”

ESC T

[Name] **Store time of day in print buffer**

[Format]

ASCII	ESC	T
Hex	1B	54
Decimal	27	84

[Description] Enter in the buffer the time of the real time clock fitted inside the printer: the format is hh : mm.

[Notes] • The time is printer in 5 characters and if the seconds option is enabled, in 8 characters: if there is not enough space in the buffer, it will not be printed
• It does not zero-set the line buffer

[Default]

[Reference] **ESC D, ESC U, ESC S**

[Example] If you wish to write:

TIME: 16:45 TEST OK

, transmit TIME: $1b $54 TEST OK $0D

to print just the date $1B $54 $0D

ESC U

[Name] **Store date (mm-dd-yy) in print buffer**

[Format]

ASCII	ESC	U
Hex	1B	55
Decimal	27	85

[Description] Enter in the buffer the date of the real time clock fitted inside the printer, American style: mm - dd - yy.

[Notes] • The date is printed in 8 characters: if there is not enough space in the buffer, it will not be printed
• It does not zero-set the line buffer

[Default]

[Reference] ESC D, ESC T

[Example] If you wish to write:

DATE: 09-11-93 TEST OK

, transmit DATE: $1b $55 TEST OK $0D

to print just the date $1B $55 $0D”

ESC S

[Name] **Enable printing of seconds**

[Format]

ASCII	ESC	S
Hex	1B	53
Decimal	27	83

[Description] This enables the printing of seconds when the time is asked through the command ESC T

[Notes]

[Default] Setting in the option register using the front keys
[Reference] **ESC T**
[Example]

ESC B

[Name] **Set font 1**
[Format] ASCII ESC B
Hex 1B 42
Decimal 27 66
[Description] Select the first character font
[Notes] • The complete font is printed during the autotest. Some codes are not standard: $60, $7B, $7C, $7D, $7E, $7F, $8D, $ED, $FA, $FF
[Default] Setting in the option register using the front keys
[Reference] **ESC b**
[Example]

ESC b

[Name] **Set font 2**
[Format] ASCII ESC b
Hex 1B 62
Decimal 27 98
[Description] Select the second character font
[Notes] • The complete font is printed during the autotest. The font contains cyrillic characters
[Default] Setting in the option register using the front keys
[Reference] **ESC B**
[Example]

ESC C

[Name] **Total cut**
[Format] ASCII ESC C
Hex 1B 43
Decimal 27 67

[Description] This command enables the cutter function; if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] • The printer waits until all the paper movement commands have been completed before carrying out the total cut

[Default]

[Reference]

[Example]

ESC P

[Name] **Partial cut**

[Format]

ASCII	ESC	P
Hex	1B	50
Decimal	27	80

[Description] This command enables the cutter partial cutting function; if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] • The printer waits until all the paper movement commands have been completed before carrying out the partial cut

[Default]

[Reference]

[Example]

(aa) ESC r

[Name] **Read data at an address (aa)**

[Format]

ASCII	aH	aL	ESC	r
Hex	aH	aL	1B	72
Decimal	aH	aL	27	114

[Description] Reads a memory location (EEPROM) at address *a*:
aH is the most significant nibble of *a*expressed in ASCII
aL is the least significant nibble of di *a* expressed in ASCII

[Notes] • There are 256 legible locations (from $00 to $FF)

[Default] The whole memory bank contains the value $20 by default

[Reference] **ESC w**

[Example] To read the address $01, transmit the following in ASCII:

$30 $31 $1B $72
If the address $01 contains $A5, we shall receive:
$41 $35

(aadd) ESC w

[Name] **Write data (dd) in an address (aa)**

[Format]

ASCII	aH	aL	dH	dL	ESC	w
Hex	aH	aL	dH	dL	1B	77
Decimal	aH	aL	dH	dL	27	119

[Description] Saves a piece of data *d*in address *a* in the memory (EEPROM):
aH is the most significant nibble of*a* expressed in ASCII
aL is the least significant nibble of *a*expressed in ASCII
dH is the most significant nibble of *d*expressed in ASCII
dL is the least significant nibble of *d* expressed in ASCII

[Notes] • There are 256 writable locations (from $00 to $FF), the data must be a maximum of $FF (255) and both the addresses and the data must be expressed in ASCII on two bytes

[Default] The whole memory bank contains the value $20 by default

[Reference] **ESC r**

[Example] To save the data $A5 in the address $01, transmit:
$30 $31 $41 $35 $1B $77

(dd) ESC G

[Name] **Write the value (dd) in the option register**

[Format]

ASCII	dH	dL	ESC	G
Hex	dH	dL	1B	47
Decimal	dH	dL	27	71

[Description] Modify the configuration register. (dd) are two ASCII CHARACTERS that represent the hexadecimal code for the programming of the register.

(dd)	**bit=0**	**bit=1**
bit0:setting of real time clock	disabled	enabled
bit1: print direction	normal	reverse
bit2:-		
bit3: printing of seconds	disabled	enabled
bit4: CR ($0D)	enabled	disabled
bit5: -		

bit6: font selection	font 1	font 2
bit7: reception buffer	1Kbyte	N° columns

[Notes] • The setting is stored in the EEPROM and assumed as default value the next time the printer is switched on

[Default]

[Reference]

[Example] To send the setting byte 00001001 ($09):
$30 $39 $1B $47

(dd) ESC M

[Name] **Write the value (dd) in the print mode**

[Format]

ASCII	dH	dL	ESC	M
Hex	dH	dL	1B	4D
Decimal	dH	dL	27	77

[Description] Sets the default parameters in the print mode:
$00 small character printing
$01 double width printing
$02 double height printing
$03 expanded printing

[Notes] • The setting is stored in the EEPROM

[Default] Setting through the front keys

[Reference] **ESC m**

[Example] To print in double height mode, transmit:
$30 $32 $1B $4D

ESC p

[Name] **Transmit the configuration register in serial**

[Format]

ASCII	ESC	p
Hex	1B	70
Decimal	27	112

[Description] Transmits the option register byte on the serial port

[Notes] • If the parallel protocol is in use, nothing will be transmitted

[Default]

[Reference] **ESC G**

[Example] The response is on two bytes. For example, if you receive:
$30 $39
it means that the default configuration is 00001001

ESC m

[Name] **Transmit the print mode in serial**

[Format]

ASCII	ESC	m
Hex	1B	6D
Decimal	27	109

[Description] Transmits the print mode configuration on the serial port

[Notes] • If the parallel protocol is in use, nothing will be transmitted

[Default] Setting in the option register using the front keys

[Reference] **ESC B**

[Example] The response is on two bytes. For example, if you receive:
$30, $32
it means that double height printing is enabled

ESC s

[Name] **Transmit the next character in serial**

[Format]

ASCII	ESC	s
Hex	1B	73
Decimal	27	115

[Description] Transmits the next character received on the serial port

[Notes]

[Default]

[Reference]

[Example] If you transmit: ESC s A
the last character, A, is not printed, but immediately transmitted on the serial line

(dd) ESC a

[Name] **Select the number of dot spaces**

[Format] ASCII (dd) ESC a
Hex (dd) 1B 61
Decimal (dd) 27 97

[Description] (dd) are two ASCII characters that identify a hexadecimal byte and correspond to the number of dot lines between one line of print and another

[Notes]

[Default] = 0

[Reference]

[Example]

ESC J (n) 10*(d)

[Name] **Load the programmable character**

[Format]

ASCII	ESC	J	(n)	
Hex	1B	4A	(n)	
Decimal	27	74	(n)	

[Description] (n) corresponds to the number of characters which can vary from 1 to 8.
The bit map representing the character is contained in the 10 bytes that follow, expressed in binary code. The formatting of these bytes is as follows:

bit	7	6	5	4	3	2	1	0
	0	1	d	d	d	d	d	d

[Notes]

[Default] The 8 characters present when the printer is switched on are loaded with a bit map contained in the printer flash. Any user who wishes to modify these bit maps must upgrade the firmware.

[Reference]

[Example] If you wish the symbol of the code $1F to be #, transmit ESC J 2 followed by the 10 bytes making up the character:
$1B $4A $32 $52 $52 $52 $7F $52 $52 $7F $52 $52 $52

3.2.2 ESC/POS emulation

COMMANDS TABLE

Com. ASCII	Com. HEX	Description
HT	$09	Horizontal tabs
LF	$0A	Prints and forward feed
CR	$0D	Prints and forward feed
DLE EOT n	$10 $04 (n)	Transmits status in real time
ESC SP n	$1B $20 (n)	Sets spacing to right of character
ESC ! n	$1B $21 (n)	Sets print mode
ESC * m nL nH d1...dk	$1B $2A m nL nH d1...dk	Sets graphic print mode
ESC - n	$1B $2D (n)	Enables/disables underlined printing
ESC 2	$1B $32	Selects1/6 inch line spacing
ESC 3 n	$1B $33 (n)	Sets spacing using minimum units
ESC = n	$1B $3D (n)	Selects device
ESC @	$1B $40	Initializes printer
ESC D n1...nk NUL	$1B $44 n1...nk 00	Sets positions of horizontal tabs
ESC E n	$1B $45 (n)	Selects expanded mode
ESC J n	$1B $4A (n)	Prints and forward feeds paper
ESC K n	$1B $4B (n)	Prints and backward feeds paper
ESC R n	$1B $52 (n)	Selects international character set
ESC a n	$1B $61 (n)	Selects justification
ESC c 5 n	$1B $63 $35 (n)	Enables/disables front panel keys
ESC d n	$1B $64 (n)	Prints and forward feeds paper n lines
ESC e n	$1B $65 (n)	Prints and backward feeds paper n lines
ESC i	$1B $69	Total cut
ESC m	$1B $6D	Partial cut
ESC p m t1 t2	$1B $70 m t1 t2	Generates an impulse
ESC t n	$1B $74 (n)	Selects character code table

Com. ASCII	Com. HEX	Description
ESC { n	$1B $7B (n)	Sets/ cancels upside down character printing
GS I n	$1D $49 (n)	Transmits printer ID
GS V m n	$1D $56	Forward feeds paper to cutting position
GS r n	$1D $72 (n)	Transmits status

The following pages provide a more detailed description of each command.

HT

[Name] **Horizontal tabs**

[Format] ASCII HT
Hex 09
Decimal 9

[Description] Shifts the print position to the next horizontal tab.

[Notes]
- This command is ignored if the next horizontal tab has not been set.
- If the next horizontal tab is outside the print area, the printer will print the entire contents of the print buffer, then proceed with the processing of the horizontal tabs from the beginning of the following line.
- The horizontal tabs are set through the command ESC D.

[Default]
- By default, the next tab positions are at intervals of 8 characters (columns 9, 17, 25..) .

[Reference] **ESC D**

[Example]

LF

[Name] **Print and forward feed**

[Format] ASCII LF
Hex 0A
Decimal 10

[Description] Prints the data in the buffer and forward feeds by one line, according to the currently set line spacing.

[Notes]
- This command sets the print position at the beginning of the line.

[Default]
[Reference] **ESC 2, ESC 3**
[Example]

CR

[Name] **Print and forward feed**
[Format] ASCII CR
Hex 0D
Decimal 13
[Description] This command prints the data in the buffer.
[Notes] • This command sets the print position at the beginning of the line.
[Default]
[Reference] **LF**
[Example]

DLE EOT n

[Name] **Transmission of status in real time**
[Format] ASCII DLE EOT n
Hex 10 04 n
Decimal 16 4 n
[Interval] $1 \leq n \leq 4$
[Description] Transmits in real time the selected status of the printer specified by *n* according to the following parameters:
n = 1 transmit printer status
n = 2 transmit off-line status
n = 3 transmit error status
n = 4 transmit paper roll sensor status
[Notes] • This command is carried out even when the reception buffer is full.
• While the status is being transmitted, the printer supplies 1 byte only without acknowledging the condition of the DSR signal.
• This command is carried out even when the printer is off-line, the reception buffer is full or there is an error in course.
• This status is transmitted each time the following sequence of data 10H 04H n ($1 \leq n \leq 4$) is received. E.g.:

in **ESC * m nL nH [d] nL+256nH**, d1=10H, d2=04H, d3=1H
• This command cannot be used within the data sequence of another command consisting of 2 or more bytes.

[Default]

[Reference]

[Example] n=1: Printer status

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Not used. Fixed on Off.
1	On	02	2	Not used. Fixed on On.
2	Off	00	0	Lower drawer extraction signal.
	On	04	4	Upper drawer extraction signal.
3	Off	00	0	On-line.
	On	08	8	Off-line.
4	On	10	16	Not used. Fixed on On.
5	Off	00	0	Not used. Fixed on Off.
6	-	-	-	Not defined.
7	Off	00	0	Not used. Fixed on Off.

n=2: Off-line status

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Not used. Fixed on Off.
1	On	02	2	Not used. Fixed on On.
2	Off	00	0	No error
	On	04	4	Error
3	On	08	8	Not used. Fixed on On.
4	On	10	16	Not used. Fixed on On.
5	Off	00	0	Not used. Fixed on Off.
6	Off	00	0	No error
	On	40	64	Error
7	Off	00	0	Not used. Fixed on Off.

n=3: Error status

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Not used. Fixed on Off.
1	On	02	2	Not used. Fixed on On.
2	Off	00	0	No print mechanism error.
	On	04	4	Print mechanism error.
3	-	-	-	Not defined.
4	On	10	16	Not used. Fixed on On.
5	Off	00	0	Irrecoverable error.
	On	20	32	Recoverable error.
6	Off	00	0	No print mechanism error.
	On	40	64	Print mechanism error.
7	Off	00	0	Not used. Fixed on Off.

n=4: Paper roll sensor status

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Not used. Fixed on Off.
1	On	02	2	Not used. Fixed on On.
2	Off	00	0	Not used. Fixed on Off.
3	Off	00	0	Not used. Fixed on Off.
4	On	10	16	Not used. Fixed on On.
5	Off	00	0	Not used. Fixed on Off.
6	Off	00	0	Not used. Fixed on Off.
7	Off	00	0	Not used. Fixed on Off.

ESC SP n

[Name] **Set the spacing to the right of the character**

[Format]

ASCII	ESC	SP	n
Hex	1B	20	n
Decimal	27	32	n

[Interval] $0 \leq n \leq 255$

[Description] Sets the spacing to the right of the character at [n x (1/160)]inches

[Notes] • The spacing to the right of the character for double width mode is double that used for normal mode.

[Default] n = 0

[Reference]

[Example]

ESC ! n

[Name] **Select print mode.**

[Format]

ASCII	ESC	!	n
Hex	1B	21	n
Decimal	27	33	n

[Interval] $0 \leq n \leq 255$

[Description] Selects the print modes using *n* as in the following table:

:

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	9x9 character font selected.
	On	01	1	7x9 character font selected.
1	-	-	-	Not defined.
2	-	-	-	Not defined.
3	Off	00	0	Expanded mode not selected.
	On	08	8	Expanded mode selected.
4	Off	00	0	Double height mode not selected.
	On	10	16	Double height mode not selected.
5	Off	00	0	Double width mode not selected.
	On	20	32	Double width mode selected.
6	-	-	-	Not defined.
7	Off	00	0	Underlined printing not selected.
	On	80	128	Underlined printing selected.

[Notes]
- When double height and double width print modes are selected, the characters four times normal size are printed.
- Each character is underlined for the entire width, including the space to the right of the character but not the space set by the command HT.

[Default] n = 0

[Reference] **ESC -, ESC E**

[Example]

ESC * m nL nH d1...dk

[Name] **Select dot image mode.**

[Format]

ASCII	ESC	*	m	nL	nH	d1...dk
Hex	1B	2A	m	nL	nH	d1...dk
Decimal	27	42	m	nL	nH	d1...dk

[Interval] m = 0, 1

$0 \le nL \le 255$

$0 \le nH \le 1$

$0 \le d \le 255$

[Description] Selects dot image mode using m to represent the number of dots specified by nL and nH.

• *nL*and nH indicate the number of dots in the image, in horizontal dots. For the total number of dots, calculate nL + nH *256.

• If the piece of data entered for the graphic bit is greater than the number of dots to be printed on a line, the extra data will be ignored.

• *d* indicates the dot image data. If you wish to print the dot, set a bit corresponding to 1 and if you do not wish to print the dot, set a bit corresponding to 0.

• dot image mode is selected using *m* as follows:

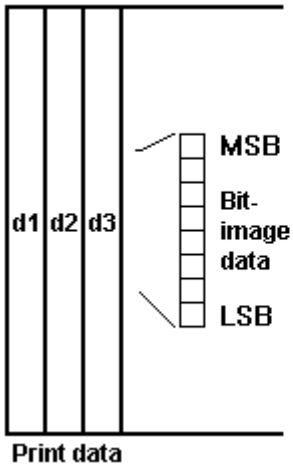
			Horizontal direction	
m	N° of vertical dots	Density of dots	Adjacent dot	Max. n° of dots
0	8	Single density	Authorized	72 DP24 120 DP40
1	8	Double density	Not authorized	144 DP24 240 DP40

[Notes] • After printing a dot image, the printer returns to its normal mode of processing data.

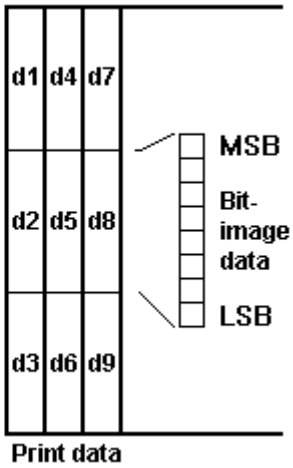
• The relationship between the image data and the dots to be

printed is the following:

8 dot image



24 dot image



[Default]

[Reference]

[Example]

ESC - n

[Name] **Enable / disable underlined printing.**

[Format]

ASCII	ESC	-	n
Hex	1B	2D	n
Decimal	27	45	n

[Interval] n = 0, 1, 48, 49

[Description] Enables or disables underlined printing, and is based on the following values of n:

n = 0, 48 Disable underlined printing

n = 1, 49 Enable underlined printing

[Notes]

- The printer can underline all the characters but it cannot underline the space set by the command HT.
- Underlined printing can also be enabled or disabled using the command ESC !. Please note,however, that the last command received is enabled

[Default] n=0

[Reference] **ESC !**

[Example]

ESC 2

Name]	**Set line spacing at 1/6 inch.**		
[Format]	ASCII	ESC	2
	Hex	1B	32
	Decimal	27	50
[Description]	Selects 1/6 inch line spacing.		
[Notes]			
[Default]			
[Reference]	**ESC 3**		
[Example]			

ESC 3 n

[Name]	**Set line spacing.**			
[Format]	ASCII	ESC	3	n
	Hex	1B	33	n
	Decimal	27	51	n
[Interval]	$0 \leq n \leq 255$			
[Description]	Sets line spacing at [*n* x (1/144)] inches.			
[Notes]				
[Default]	n = 24 (1/6 inch)			
[Reference]	**ESC 2**			
[Example]				

ESC = n

[Name]	**Select the peripheral device**			
[Format]	ASCII	ESC	=	n
	Hex	1B	3D	n
	Decimal	27	61	n
[Interval]	$1 \leq n \leq 3$			
[Description]	Selects the device to which the host computer sends the data, using n as follows:			

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Printer disabled.
	On	01	1	Printer enabled.
1	Off	00	0	Customer display disabled.
	On	02	2	Customer display enabled.
2	-	-	-	Not defined
3	-	-	-	Not defined
4	-	-	-	Not defined
5	-	-	-	Not defined
6	-	-	-	Not defined
7	-	-	-	Not defined

[Notes] • When the printer is disabled, it ignores all the data transmitted until this command re-enables the printer.

[Default] n = 1

[Reference]

[Example]

ESC @

[Name] **Inizialize the printer.**

[Format]

ASCII	ESC	@
Hex	1B	40
Decimal	27	64

[Description] Erases all the date in the print buffer and resets the printer mode to the one enabled when the printer was switched on

[Notes] • The data in the reception buffer are not erased.
• The settings of the DIP switches are not re-checked.

[Default]

[Reference]

[Example]

ESC D n1...nk NUL

[Name] **Set the horizontal tabs.**

[Format]

ASCII	ESC	D	n1...nk	NUL
Hex	1B	44	n1...nk	00
Decimal	27	68	n1...nk	0

[Interval] $1 \leq n \leq 255$

$0 \leq k \leq 32$

[Description] Sets the horizontal tabs.
• *n* specifies the number of columns for setting a horizontal tab from the beginning of the line.
• *k* indicates the total number of horizontal tabs to be set.

[Notes]
• The horizontal tab is stored as a value of [character width x *n*] measured from the beginning of the line. The width of the character includes the space to the right of the character and double width characters are set with a width which is double that of normal characters.
• This command annuls the previous tab setting.
• When the setting is n = 8, the print position shifts to column 9 transmitting HT.
• Up to 32 tabs can be set (*k* = 32). Any data exceeding the 32 tabs is processed as normal data.
• Transmit [*n*] *k* in ascending order and put a code 0 NUL at the end. When [*n*] *k* is less than or equal to the previous value [*n*] *k*-1, the tab setting process is finished and any data that follows is processed as normal data.
• ESC D NUL annuls all the horizontal tabs.
• The previously specified horizontal tab does not change, even if the width of the character does.

[Default] The default tabs are at intervals of 8 characters (columns 9, 17, 25, …) for the 7x9 Font when the space to the right of the character is 0.

[Reference] **HT**

[Example]

ESC E n

[Name] **Enable/disable expanded mode.**

[Format]

ASCII	ESC	E	n
Hex	1B	45	n
Decimal	27	69	n

[Interval] $0 \leq n \leq 255$

[Description] Enables or disables expanded mode.
- When the LSB of *n* is 0, expanded mode is disabled.
- When the LSB of *n* is 1, expanded mode is enabled.

[Notes]
- Only the LSB of *n* is enabled.
- The command ESC ! also enables or disables expanded mode. In any case, the last command received is enabled.

[Default] n = 0

[Reference] **ESC !**

[Example]

ESC J n

[Name] **Print and forward feed the paper.**

[Format]

ASCII	ESC	J	n
Hex	1B	4A	n
Decimal	27	74	n

[Interval] $0 \leq n \leq 255$

[Description] Prints the data in the print buffer and forward feed the paper by [n x (1/144)] inches.

[Notes]
- After finishing printing, this command sets the position at which printing starts at the beginning of the line.
- The amount of paper which forward feeds as a result of this command does not change the values set by the commands ESC 2 or ESC 3.

[Default]

[Reference] **ESC K**

[Example]

ESC K n

[Name] **Print and backward feed the paper.**

[Format]

ASCII	ESC	K	n
Hex	1B	4B	n
Decimal	27	75	n

[Interval] $0 \leq n \leq 48$

[Description] Prints the data in the print buffer and backward feeds the paper by [n x (1/144)] inches.

[Notes]
- This command does not need to be given more than twice.
- If n is outside the specified interval, the printer will print the data in the buffer and not forward feed the paper.
- Backward feeding of the paper leads to the following problems:

1) Imprecise paper forward feeding pitch
2) More printer noise than usual
3) The paper could get dirty from rubbing against the ink cartridge ribbon

[Default]

[Reference] **ESC J**

[Example]

ESC R n

[[Name] Select the international character set.

[Format]

ASCII	ESC	R	n
Hex	1B	52	n
Decimal	27	82	n

[Interval] $0 \leq n \leq 10$

[Description] Selects the international character set by setting *n* as in the following table :

n	Selected character
0	U.S.A.
1	France
2	Germany
3	U.K.
4	Denmark I
5	Sweden
6	Italy

7	Spain
8	Japan
9	Norway
10	Denmark II

[Default] n = 0

[Reference]

[Example]

ESC a n

[Name] **Select type of justification.**

[Format]

ASCII	ESC	a	n
Hex	1B	61	n
Decimal	27	97	n

[Interval] $0 \le n \le 2, 48 \le n \le 50$

[Description] Align all the data on a line in the position specified.
n selects the type of justification as follows:

n	Justification
0, 48	Align to the left
1, 49	Centre
2, 50	Align to the right

[Notes] • This command is only enabled when entered at the beginning of the line.

[Default] n = 0

[Reference]

[Example] Alignment to the left Centring Alignment to the right

ESC c 5 n

[Name] **Enable or disable the front panel keys.**

[Format]

ASCII	ESC	c	5	n
Hex	1B	63	35	n
Decimal	27	99	53	n

[Interval] $0 \le n \le 255$

[Description] Enables or disables the front panel keys.
• When the LSB of *n* is 0, the keys of the panel are enabled.
• When the LSB of *n* is 1, the keys of the pane are disabled.

[Notes] • Only the LSB of *n* is enabled.
• When the panel keys are disabled, the printer is only available for use when reset.

[Default] n = 0

[Reference]

[Example]

ESC d n

[Name] **Print and forward feed the paper by n lines.**

[Format]

ASCII	ESC	d	n
Hex	1B	64	n
Decimal	27	100	n

[Interval] 0 ≤ n ≤ 255

[Description] Prints the data in the print buffer and forward feeds the paper by *n* lines.

[Notes] • This command sets the position at which printing starts at the beginning of the line.
• The paper can forward feed by a maximum of 40 inches. Even if a forward feed command exceeding 40 inches is set, the printer only forward feeds the paper by 40 inches.

[Default]

[Reference] **ESC e**

[Example]

ESC e n

[Name] **Print and backward feed the paper by n lines.**

[Format]

ASCII	ESC	e	n
Hex	1B	65	n
Decimal	27	101	n

[Interval] 0 ≤ n ≤ 255

[Description] Prints the data in the print buffer and backward feeds the paper by *n* lines.

[Notes] • This command does not need to be given more than twice.
• If n is outside the specified interval, if the total forward feed of the paper exceeds 48/144 inches, the printer will print the data in the buffer and not forward feed the paper.
• Backward feeding of the paper leads to the following problems:
1) Imprecise paper forward feeding pitch
2) More printer noise than usual
3) The paper could get dirty from rubbing against the ink cartridge ribbon

[Default]

[Reference] **ESC d**

[Example]

ESC i

[Name] **Total cut.**

[Format]

ASCII	ESC	i
Hex	1B	69
Decimal	27	105

[Description] This command enables the cutter function; if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] The printer waits until all the paper movement commands have been completed before carrying out the total cut.

[Default]

[Reference]

[Example]

ESC m

[Name] **Partial cut.**

[Format]

ASCII	ESC	m
Hex	1B	6D
Decimal	27	109

[Description] This command enables the cutter partial cutting function, if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] The printer waits until all the paper movement commands have been completed before carrying out the partial cut

[Default]

[Reference]

[Example]

ESC p m t1 t2

[Name] **Generate an impulse.**

[Format]

ASCII	ESC	p	m	t1	t2
Hex	1B	70	m	t1	t2
Decimal	27	112	m	t1	t2

[Interval] m = 0, 48

$0 \leq t1 \leq 255$

$0 \leq t2 \leq 255$

[Description] Generates the impulse specified by t1 and t2 to the Pin *m* of the connector as follows:

m	**Connector pin**
0, 48	Pin 2 of cash drawer connector

[Notes]
- The time ON of the impulse is [*t1* × 2 ms] and the time OFF is [*t2* × 2 ms].
- If *t2* < 50, *t2* it is set at = a 50.

[Default]

[Reference]

[Example]

ESC t n

[Name] **Select the character code table.**

[Format]

ASCII	ESC	t	n
Hex	1B	74	n
Decimal	27	116	n

[Interval] $0 \leq n \leq 5$, n = 254, 255

[Description] Select a page *n* from the character code table, as follows:

n	Page	Character type
0	0	(PC437[U.S.A., Standard European=])
1	1	(Katakana)
2	2	(PC850 [Multilingual])
3	3	(PC860 [Portuguese])
4	4	(PC850 [Canadian - French])
5	5	(PC850 [Northern countries])
254	Page space	
255	Page space	

[Notes]
[Default] n = 0
[Reference]
[Example]

ESC { n

[Name] **Enable or disable upside down characters.**
[Format]

ASCII	ESC{	n
Hex	1B	7B	n
Decimal	27	123	n

[Interval] 0 ≤ n ≤ 255
[Description] Enables or disables upside down printing.
• When the LSB of *n* is 0, upside down printing is disabled.
• When the LSB of *n* is 1, upside down printing is enabled.
[Notes] • Only the LSB of *n* is enabled.
• This command is only enabled if entered at the beginning of a line.
• In upside down printing mode, the printer rotates the line to be printed by 180° and then prints it.
[Default] n = 0
[Reference]
[Example]

Upside down printing Off Upside down printing On

GS I n

[Name] **Transmit printer ID.**

[Format] ASCII GS I n
Hex 1D 49 n
Decimal 29 73 n

[Interval] $0 \leq n \leq 3, 49 \leq n \leq 51$

[Description] Transmits the printer ID specified by n as follows:

	Printer ID	Specification	ID (Hex.)
1. 49	Printer model identification	DP24-40 H	0D
2. 50	Function identification	See table that follows	
3. 51	ROM version identification	Depends on ROM version	

n = 2, Function identification

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	2 byte character codes not supported
1	Off	00	0	Autocutter not supplied
2	-	-	-	Not defined
3	-	-	-	Not defined
4	Off	00	0	Not used. Fixed on Off.
5	-	-	-	Not defined
6	-	-	-	Not defined
7	Off	00	0	Not used. Fixed on Off.

[Notes]
- When the DTR/DSR control is selected, the printer only transmits 1 byte (Printer identification) after it has been given confirmation that the host is ready to receive data. If the host is not ready, the printer waits until it is.
- When the XON/XOFF control is selected, the printer only transmits 1 byte (Printer identification) if it has not been given confirmation that the host is ready to receive data.

• This command is carried out once the data has been processed in the reception buffer. There may therefore be a delay between the moment in which the command is received and that in which the data is transmitted, depending on the status of the reception buffer.

[Default]

[Reference]

[Example]

GS V m n

[Name] **Forward feed the paper to the cutting position.**

[Format]

ASCII	GS	V	m	n
Hex	1D	56	m	n
Decimal	29	86	m	n

[Interval] 65 ≤ m ≤ 66, 0 ≤ n ≤ 255

[Description] Forward feeds the paper to the cutting position as follows:

m	Print mode
65	Forward feed paper by (cutting position + [*n* x (1/144 inches)])
66	Forward feed paper by (cutting position + [*n* x (1/144 inches)])

[Notes]
• This command only works at the beginning of a line.
• By cutting position is meant the position for manual cutting.

[Default]

[Reference]

[Example]

GS r n

[[Name] **Transmit status.**

[Format]

ASCII	GS	r	n
Hex	1D	72	n
Decimal	29	114	n

[Interval] 1 ≤ n ≤ 2, 49 ≤ n ≤ 50

[Description] Transmits the status specified by n as follows:

n	Function
1. 49	Transmit paper sensor status
2. 50	Transmit cash drawer connector status

[Notes]

• When the DTR/DSR control is selected, the printer only transmits 1 byte (Printer identification) after it has been given confirmation that the host is ready to receive data. If the host is not ready, the printer waits until it is.

• When the XON/XOFF control is selected, the printer only transmits 1 byte (Printer identification) if it has not been given confirmation that the host is ready to receive data.

• This command is carried out once the data has been processed in the reception buffer. There may therefore be a delay between the moment in which the command is received and that in which the data is transmitted, depending on the status of the reception buffer.

• The types of status transmitted can be seen below:

Paper Sensor status (n = 1, 49)

Bit	Off/On	Hex	Decimal	Function
0.1	Off	00	0	Reserve paper sensor: paper present
	On	(03)	(3)	Reserve paper sensor: paper almost finished
2.3	Off	00	0	Paper out sensor: paper present
	On	0C	12	Paper out sensor: paper not present
4	Off	00	0	Not used. Fixed on Off
5	-	-	-	Not defined
6	-	-	-	Not defined
7	Off	00	0	Not used. Fixed on Off

Bits 0 and 1: The reserve paper sensor is optional;

Cash Drawer Connector status (n = 2, 50)

Bit	Off/On	Hex	Decimal	Function
0	Off	00	0	Pin 3 Low level cash drawer connector
	On	01	1	Pin 3 High level cash drawer connector
1	-	-	-	Not defined
2	-	-	-	Not defined
3	-	-	-	Not defined
4	Off	00	0	Not used. Fixed on Off
5	-	-	-	Not defined
6	-	-	-	Not defined
7	Off	00	0	Not used. Fixed on Off

[Default]

[Reference]

[Example]

3.2.3 CITIZEN emulation

COMMAND TABLE

Com. ASCII	Com. HEX	Description
LF	$0A	Prints and forward feeds
CR	$0D	Prints and forward feeds
FF	$0A	Forward feeds paper after printing
RS	$1E	Improved character designation (one line)
US	$1F	Standard character designation
SI	$0F	Standard character designation (same as US)
SO	$0E	Improved character designation (same as RS)
DC1	$11	Makes printer SELECT status (ON LINE)
DC3	$13	Makes printer DESELECT status (OFF LINE)
DC4	$14	Sets / cancels reverse print mode
ESC 1	$1B $31	Line spacing 3 mm
ESC 2	$1B $32	Line spacing 5.5 mm
ESC C n	$1B $43 (n)	Designation of page length and formatting
ESC K n1 n2	$1B $4B (n1 n2)	Graphic printing mode
ESC O	$1B $4F	Page formatting off
ESC i	$1B $69	Total cut
ESC m	$1B $6D	Partial cut

The following pages provide a more detailed description of each command.

LF

[[Name]	**Print and forward feed**
[Format]	ASCII LF
	Hex 0A
	Decimal 10
[Description]	Prints the data in the buffer and forward feeds by one line, according to the currently set line spacing.
[Notes]	This command sets the print position at the beginning of the line.
[Default]	
[Reference]	**ESC 1, ESC 2**
[Example]	

CR

[Name]	**Print and forward feed**
[Format]	ASCII CR
	Hex 0D
	Decimal 13
[Description]	When automatic forward feed is “ CR enabled”, this command works in exactly the same way as LF. When this is not the case, it is ignored.
[Notes]	This command sets the print position at the beginning of the line.
[Default]	
[Reference]	**LF**
[Example]	

FF

[Name]	**Forward feed the paper after printing.**
[Format]	ASCII FF
	Hex 0A
	Decimal 10
[Description]	Prints the data in the buffer and forward feeds the paper on the basis of the length of the page specified by the command ESC C n.

[Notes] This command sets the print position at the beginning of the line.

[Default]

[Reference] **ESC C**

[Example]

RS

[Name] **Improved character designation.**

[Format] ASCII RS
Hex 1E
Decimal 30

[Description] The printer prints in expanded character mode

[Notes] The command RS is automatically launched after printing.

[Default] Setting through the front keys.

[Reference] **US, SI, SO, 01H, 02H, 03H, 04H**

[Example]

US

[Name] **Standard character designation.**

[Format] ASCII US
Hex 1F
Decimal 31

[Description] The printer prints in small (normal) character mode

[Notes]

[Default] Setting through the front keys

[Reference] **RS, SI, SO, 01H, 02H, 03H, 04H**

[Example]

SI

[Name] **Standard character designation (same as US)**

[Format] ASCII SI
Hex 0F
Decimal 15

[Description] The printer prints in small (normal) character mode
[Notes] Same as US
[Default] Setting through the front keys
[Reference] **RS, US, SO, 01H, 02H, 03H, 04H**
[Example]

SO

[Name] **Improved character designation (same as RS)**
[Format] ASCII SO
Hex 0E
Decimal 14
[Description] The printer prints in expanded character mode
[Notes] The command SO is automatically launched after printing.
Same as RS
[Default] Setting through the front keys
[Reference] **RS, US, SI, 01H, 02H, 03H, 04H**
[Example]

DC1

[Name] **Place the printer ON LINE.**
[Format] ASCII DC1
Hex 11
Decimal 17
[Description] Places the printer ON LINE.
[Notes] Only this code can be accepted independently of the status OFF LINE.
[Default]
[Reference] **DC3**
[Example]

DC3

[Name] **Place the printer OFF LINE.**
[Format] ASCII DC3
Hex 13
Decimal 19
[Description] Places the printer OFF LINE.
[Notes]
[Default]
[Reference] **DC1**
[Example]

DC4

[Name] **Set/ cancel reverse printing mode.**
[Format] ASCII DC4
Hex 14
Decimal 20
[Description] Sets / cancels (alternately) reverse printing mode.
[Notes]
[Default]
[Reference]
[Example]

ESC 1

[Name] **Set 3 mm. line spacing**
[Format] ASCII ESC 1
Hex 1B 31
Decimal 27 49
[Description] Sets 3 mm line spacing
[Notes]
[Default]
[Reference] **ESC 2**
[Example]

ESC 2

[Name] **Set 5.5 mm line spacing.**

[Format]

ASCII	ESC	2	
Hex	1B	32	
Decimal	27	50	

[Description] Sets 5.5 mm line spacing.

[Notes]

[Default]

[Reference] **ESC 1**

[Example]

ESC C n

[Name] **Page length and formatting designation.**

[Format]

ASCII	ESC	C	n
Hex	1B	43	n
Decimal	27	67	n

[Interval] $14 \leq n \leq 120$

[Description] This command sets the length (number of lines) of the page, and starts up page formatting.
A three-line space is left at the top and bottom of the page.

[Notes] Page formatting can be cleared through the command ESC O

[Default] n = 66

[Reference] **FF, ESC O**

[Example]

ESC K n1 n2

[Name] **Graphic mode printing**

[Format]

ASCII	ESC	K	n1	n2
Hex	1B	4B	n1	n2
Decimal	27	75	n1	n2

[Interval] $1 \leq n1 \leq 240$; n2 = mute data

[Description] This command prints n1 bytes of data in graphic mode.The data bytes are arranged vertically starting from the left

margin, but only the first seven LSBs are significant.

[Notes] After the last data byte, the printer prints, forward feeds the paper (by 21 dots per line) and graphic mode printing is cleared.

[Default]

[Reference]

[Example]

ESC O

[Name] **Page formatting off**

[Format] ASCII ESC O

Hex 1B 4F

Decimal 27 79

[Description] Cancel page formatting mode

[Notes]

[Default]

[Reference] **ESC C**

[Example]

ESC i

[Name] **Total cut.**

[Format] ASCII ESC i

Hex 1B 69

Decimal 27 105

[Description] This command enables the cutter function; if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] The printer waits until all the paper movement commands have been completed before carrying out the total cut.

[Default]

[Reference]

[Example]

ESC m

[Name] **Partial cut.**

[Format]

ASCII	ESC	m	
Hex	1B	6D	
Decimal	27	109	

[Description] This command enables the cutter partial cutting function, if there is no cutter, a disabling flag is set and all further cutting commands are ignored.

[Notes] The printer waits until all the paper movement commands have been completed before carrying out the partial cut

[Default]

[Reference]

[Example]

4.1 TECHNICAL SPECIFICATIONS

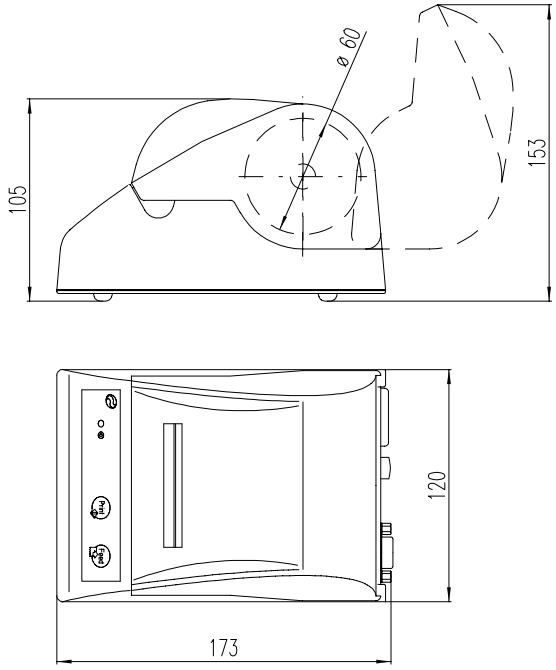
The main technical features of the two printer models (DP 24 and DP 40 columns) are listed in the table below.

(Tab.4.1)

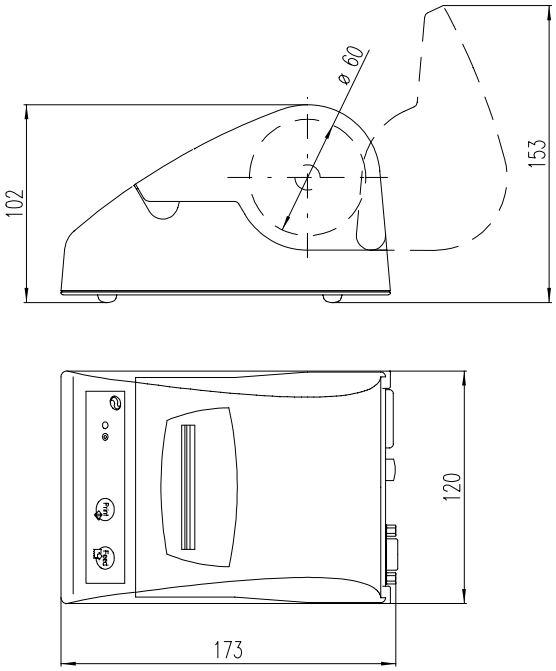
Columns	**24**	**40**
Character (L x H mm)		
Normal	1.7 x 2.6	1.1 x 2.6
Double height	1.7 x 5.2	1.1 x 5.2
Double width	3.4 x 2.6	2.2 x 2.6
Espanded	3.4 x 5.2	2.2 x 5.2
Graphic dot	0.33 x 0.37	0.2 x 0.37
Dots per line	144	240
Printing speed		
Lines / sec	2.7 ± 20%	1.8 ± 20%
Characters / sec	67	67
lines / sec	21.6 ± 20%	14.4 ± 20%
Line buffer	24 bytes	40 bytes
Reception buffer	1Kbyte	
Print mechanism	Dot matrix impact	
Character matrix	6 x 10 dots	
Print direction	Normal and reverse	
Character set	Normal and extended	
Size of paper roll	57.5 ± 0,5 mm x Ø50 mm max	
Standard interfaces	Serial RS232	
Power supply	100 - 240 Vac 50 - 60 Hz	
Absorption		
Impulsive in printing	0.2 A	
Environmentals conditions		
Operating temperature	0°C - +50°C	
Operating humidity	-25% +70%	
Storage temperature	10% - 90%	
Options	Real time clock	

4.2 DIMENSIONS

Figure 4.1 shows the dimensions of the desk printer DP24-40 H with autocutter, while figure 4.2 shows the dimensions of same printer without autocutter.



(Fig.4.1)

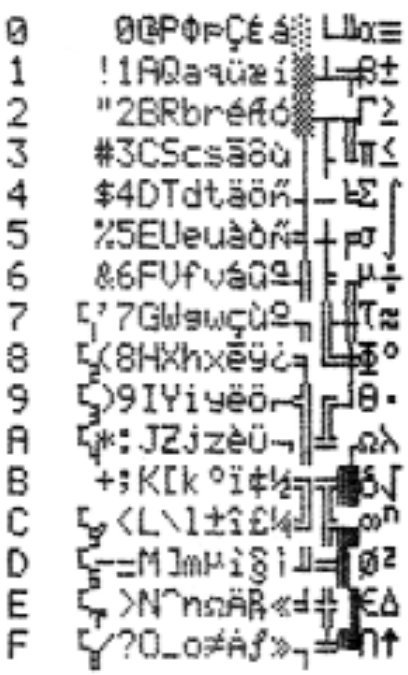


(Fig.4.2)

5.1 CHARACTER SETS

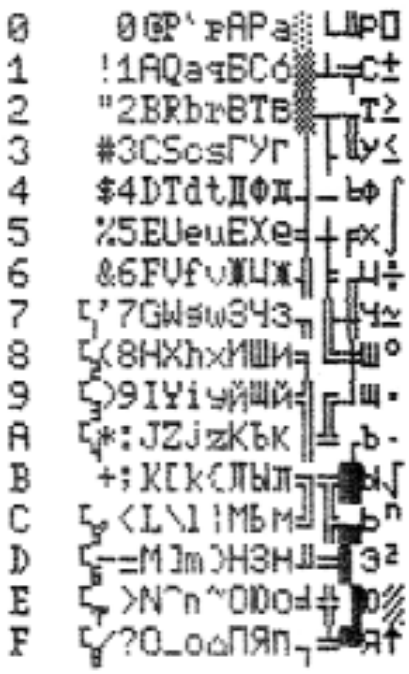
The DP24-40 H printer has two characters sets, each containing 224 characters (font 1 and font 2), which can be called up through the programming (paragraph 1.2) or through the control characters (paragraph 3.2).

FONT 1



(Fig.5.1)

FONT 2

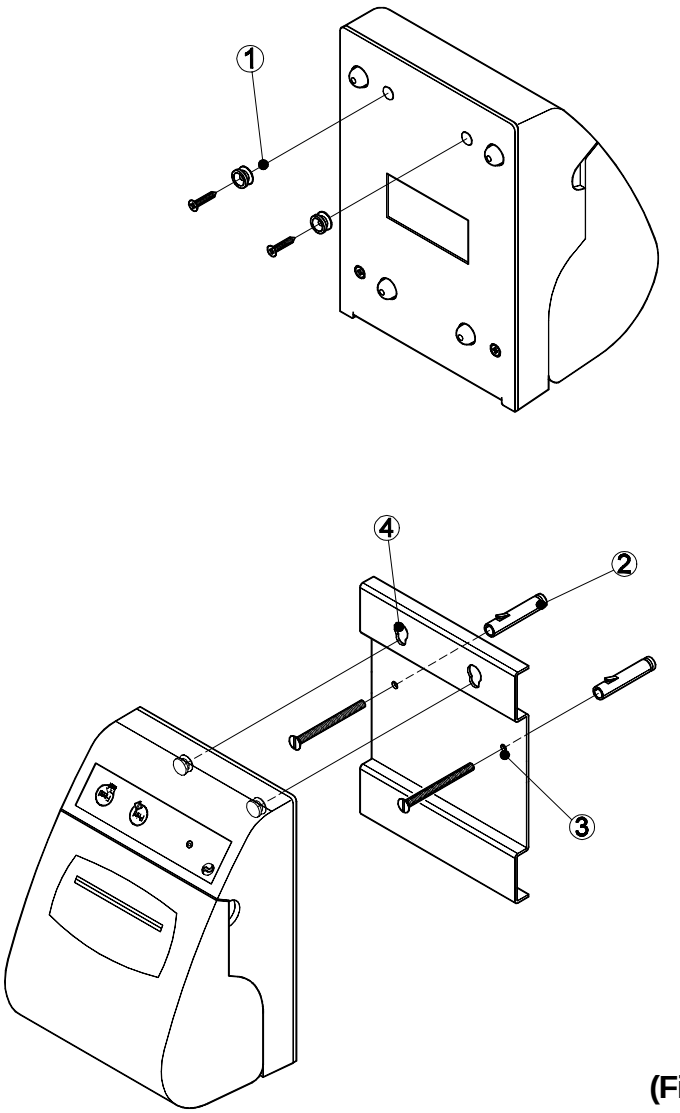


(Fig.5.2)

A.1 PANEL SUPPORT ACCESSORIES

A.1.1 Fitting the panel support

1) Fit the pins in the printer by removing the front fastening screws from the body
2) Make two ∅ 6 mm holes 80 mm apart.
3) Secure the bracket using the two ∅ 6 mm screw anchors
4) Fit the printer on the bracket

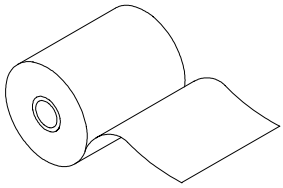


(Fig.A.1)

A.2 SPARE PARTS

(Tab.A.1)

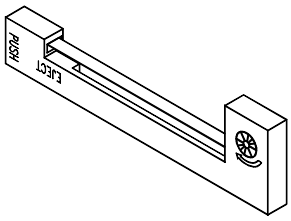
RCN57X50	Paper roll			
	Quantity recommended for the number of machines purchased			
N°of machines	<10	<50	<100	>100
Quantity recommended	5	30	60	90



(Fig.A.2)

(Tab.A.2)

ERC09 INK	Ink ribbon			
	Quantity recommended for the number of machines purchased			
N°of machines	<10	<50	<100	>100
Quantity recommended	5	30	60	90



(Fig.A.3)